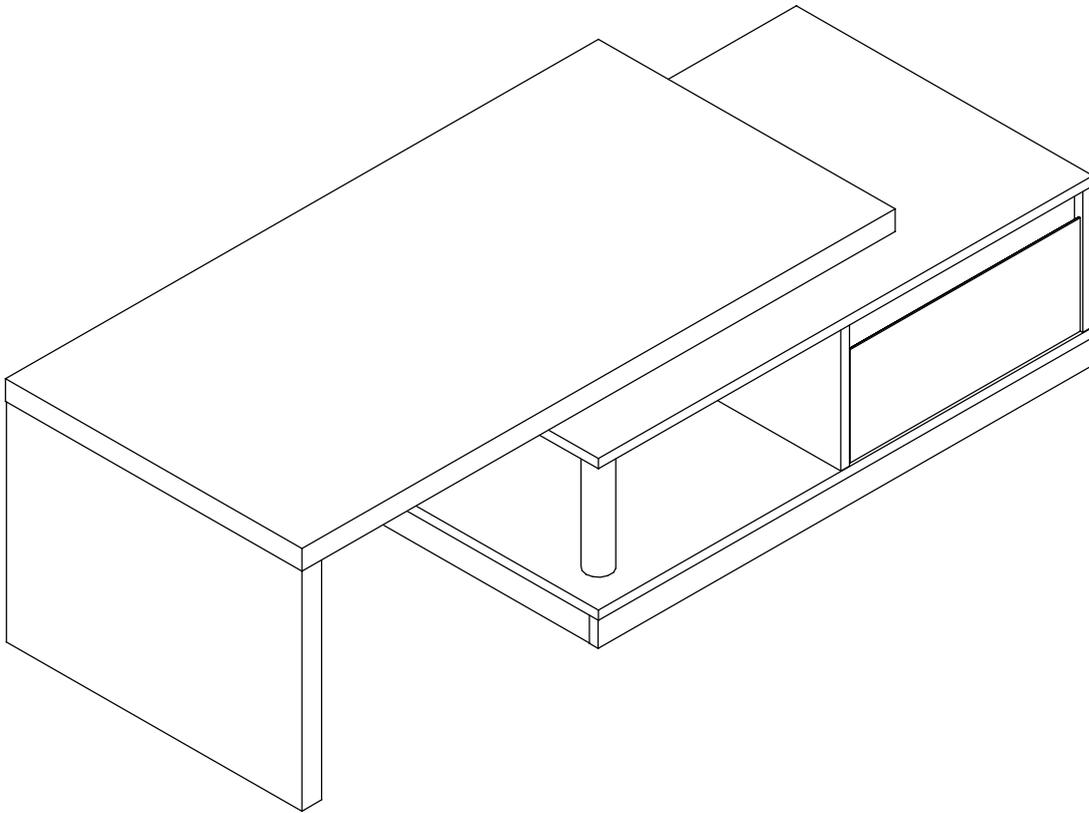


ASSEMBLY INSTRUCTION FOR ACME FURNITURE

ELR9AA2601

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*****Do not fully tighten screws until fully assembled*****

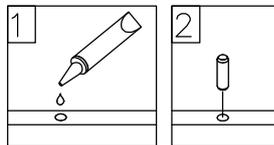


Attention:

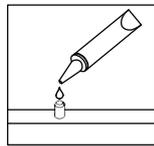
*****Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.**

General Assembly Guidelines

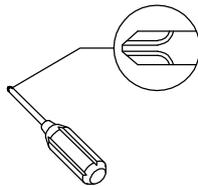
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



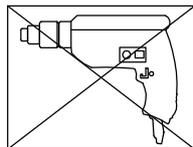
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



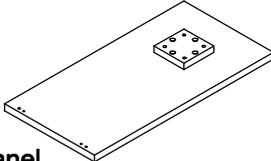
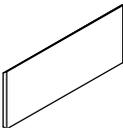
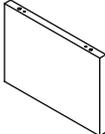
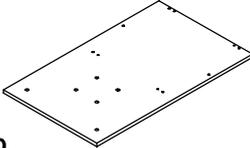
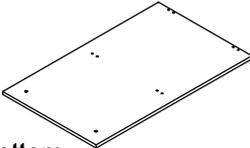
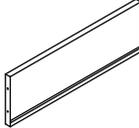
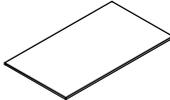
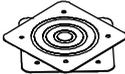
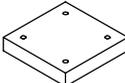
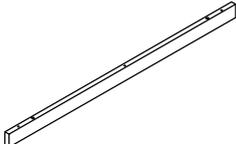
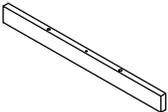
- VI. A Phillips head screwdriver is required for the assembly of this product.



- VII. Power tools should not be used to assemble this product.

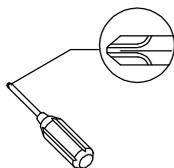


COMPONENT PARTS

| DESCRIPTION | PART NAME | QTY(PCS) | DESCRIPTION | PART NAME | QTY(PCS) |
|-------------|--|----------|-------------|--|----------|
| ① |  Top Panel | 1 | ⑩ |  Drawer Front Panel | 2 |
| ② |  Side Panel | 1 | ⑪ |  Drawer Side Panel(L) | 2 |
| ③ |  Table Top | 1 | ⑫ |  Drawer Side Panel(R) | 2 |
| ④ |  Table Bottom | 1 | ⑬ |  Drawer Back Panel | 2 |
| ⑤ |  Side Panel | 2 | ⑭ |  Drawer Bottom Panel | 2 |
| ⑥ |  Support Panel | 2 | ⑮ |  Turntable | 1 |
| ⑦ |  Metal Pillar | 2 | ⑯ |  Support Panel | 1 |
| ⑧ |  Support Panel | 2 | | | |
| ⑨ |  Support Panel | 2 | | | |

Hardware List

| | | | | |
|---|---|----------|--------------|--------|
| A |  | Ø8x30mm | Wooden dowel | 22 pcs |
| B |  | Ø6x35mm | Cam bolt | 22 pcs |
| C |  | Ø15x12mm | Cam lock | 22 pcs |
| D |  | | Sticker | 22 pcs |
| E |  | Ø6x50mm | Screw | 4 pcs |
| F |  | 4mm | Allen Key | 1 pcs |
| G |  | | Glue tube | 1 pcs |
| H |  | Ø4x50mm | Screw | 8 pcs |
| K |  | M8x20mm | Bolt | 4 pcs |
| L |  | M8mm | Nut | 8 pcs |
| M |  | | Wrench | 1 pcs |
| N |  | M8mm | Washer | 8 pcs |
| O |  | | Sleeve | 1 pcs |
| P |  | M8x298mm | Screw rod | 2 pcs |
| Q |  | M8x445mm | Screw rod | 2 pcs |
| R |  | 5mm | Allen Key | 1 pcs |
| S |  | M8x70mm | Bolt | 4 pcs |
| T |  | Ø4x30mm | Screw | 8 pcs |
| O |  | | Corner code | 2 pcs |
| P |  | Ø4x12mm | Screw | 4 pcs |



Philips head screwdriver required for assembly
(not included)

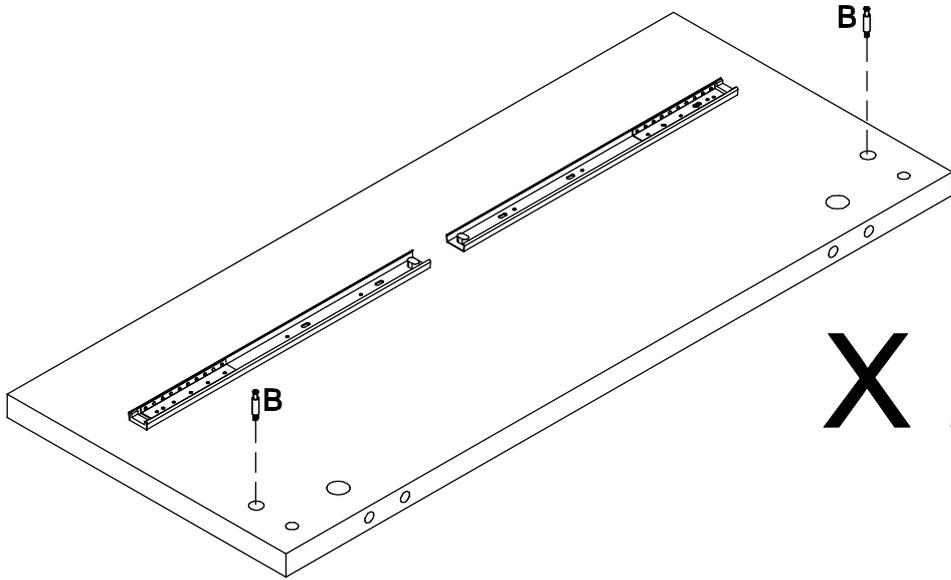
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1

B x 4

Ø6x35mm

5

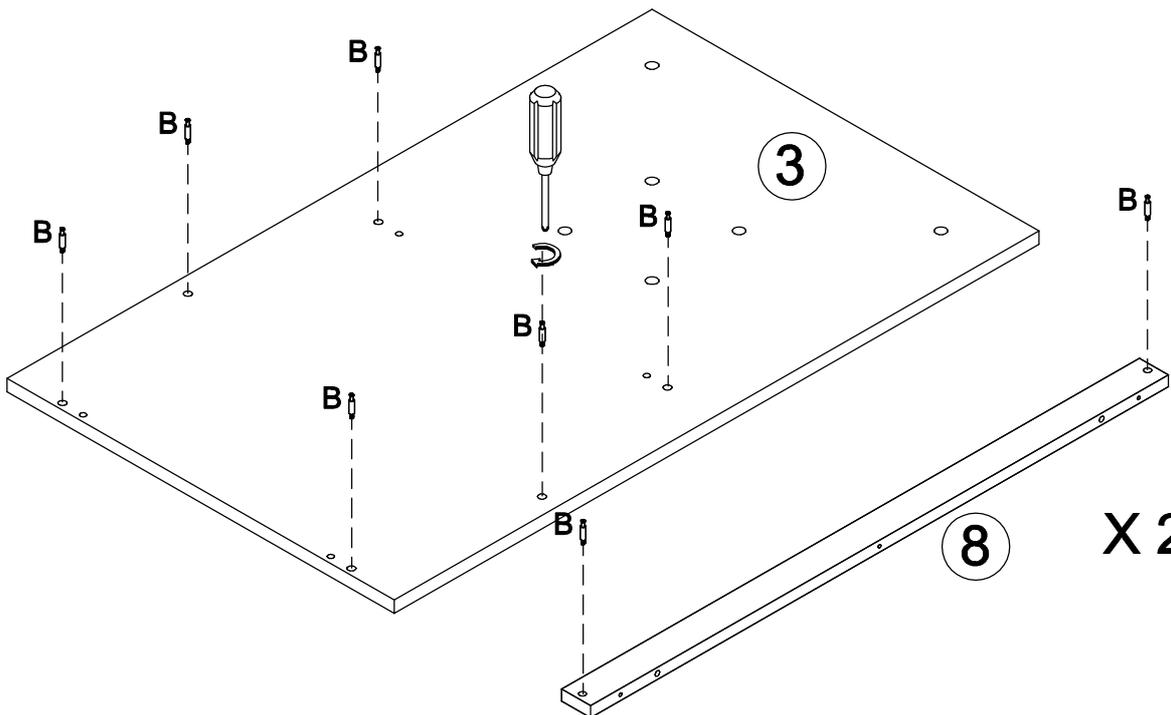


X 2

Step 2

B x 10

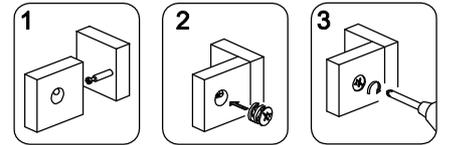
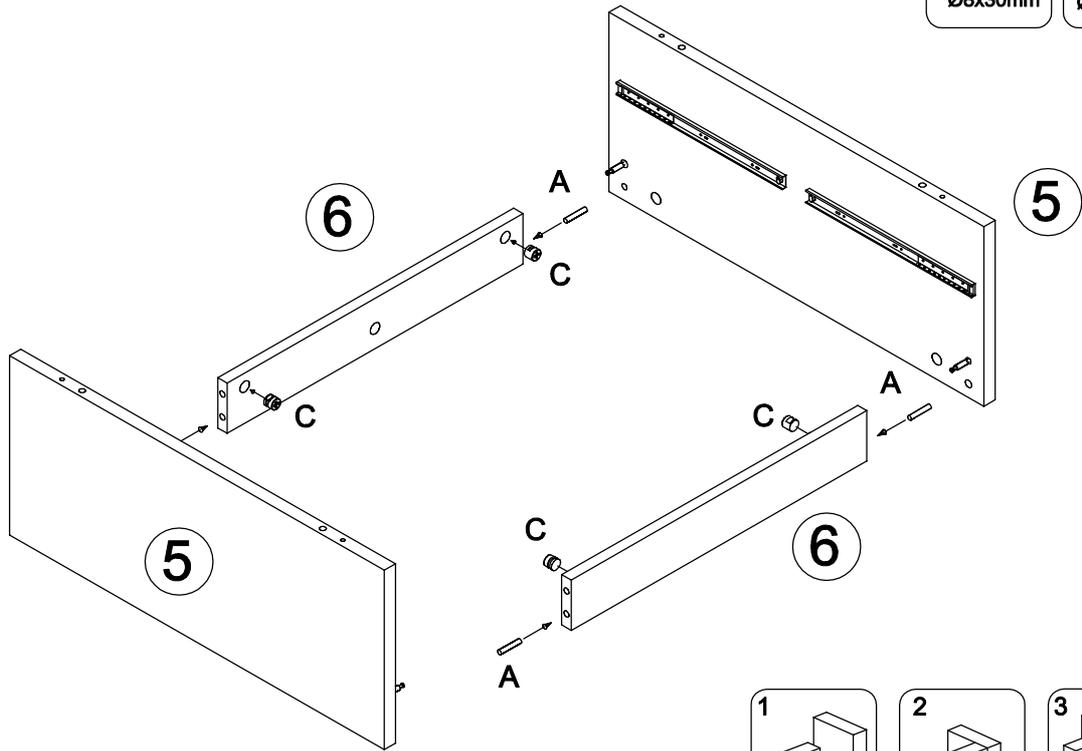
Ø6x35mm



X 2

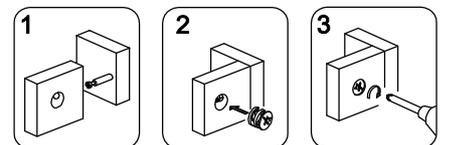
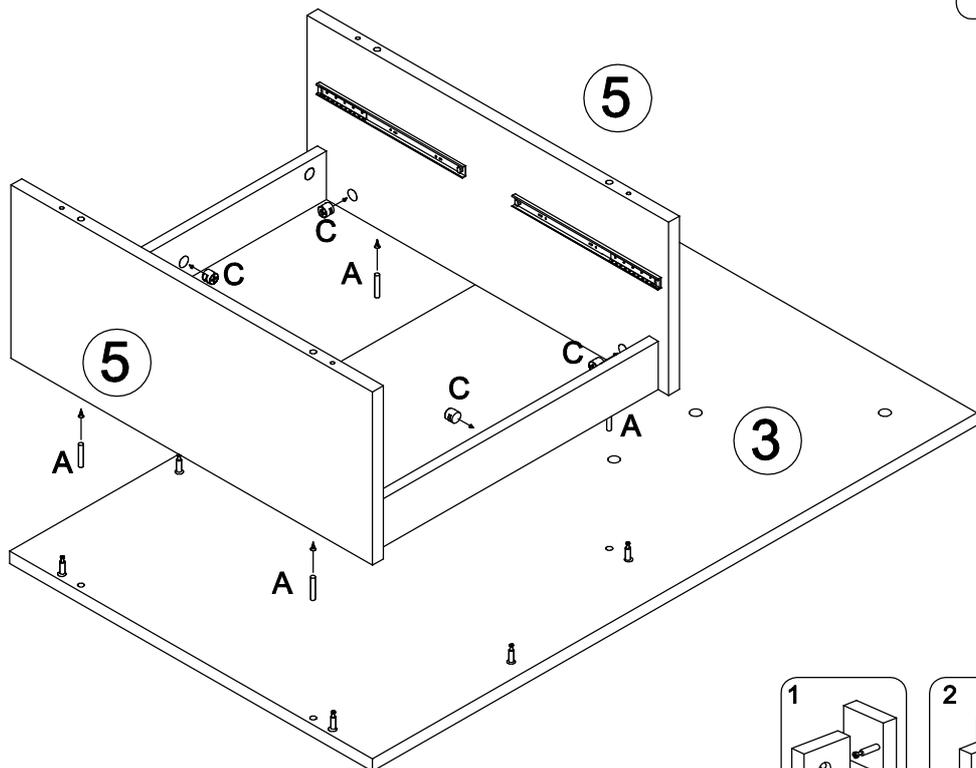
Step 3

| | |
|--|---|
| A x 4 | C x 4 |
|  Ø8x30mm |  Ø15x12mm |



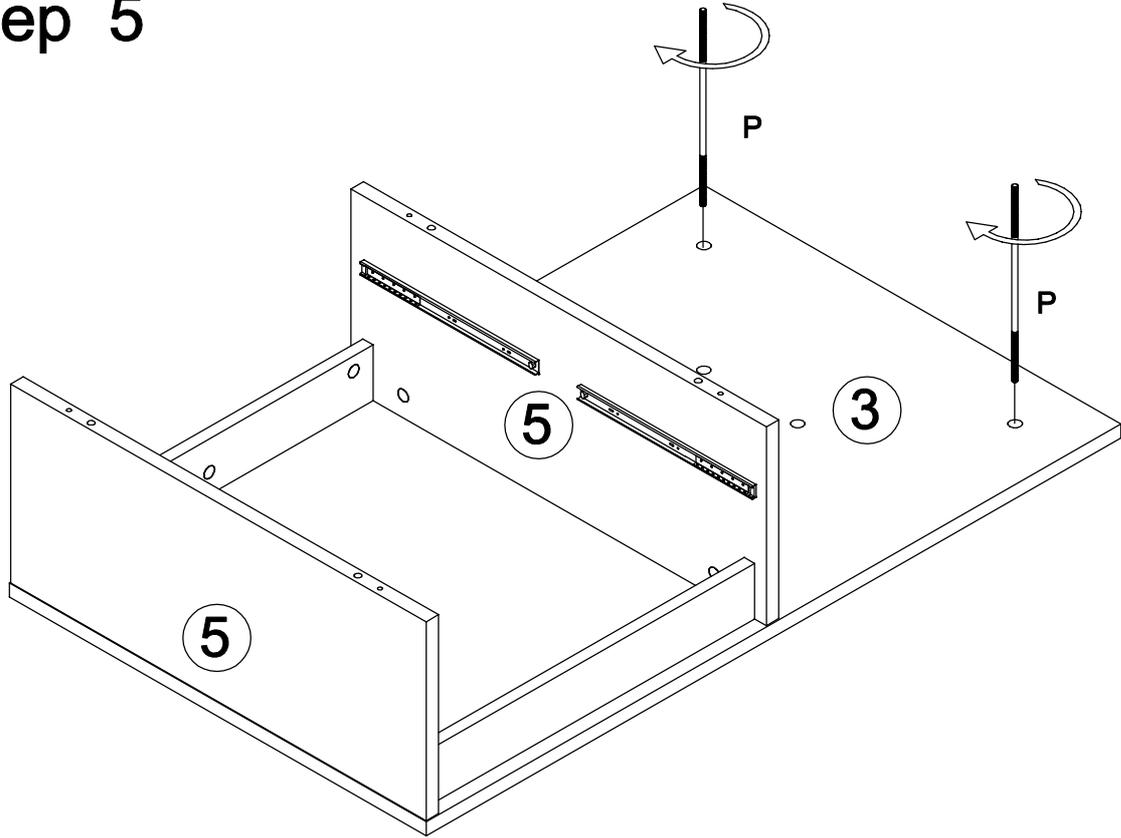
Step 4

| | |
|--|---|
| A x 4 | C x 6 |
|  Ø8x30mm |  Ø15x12mm |

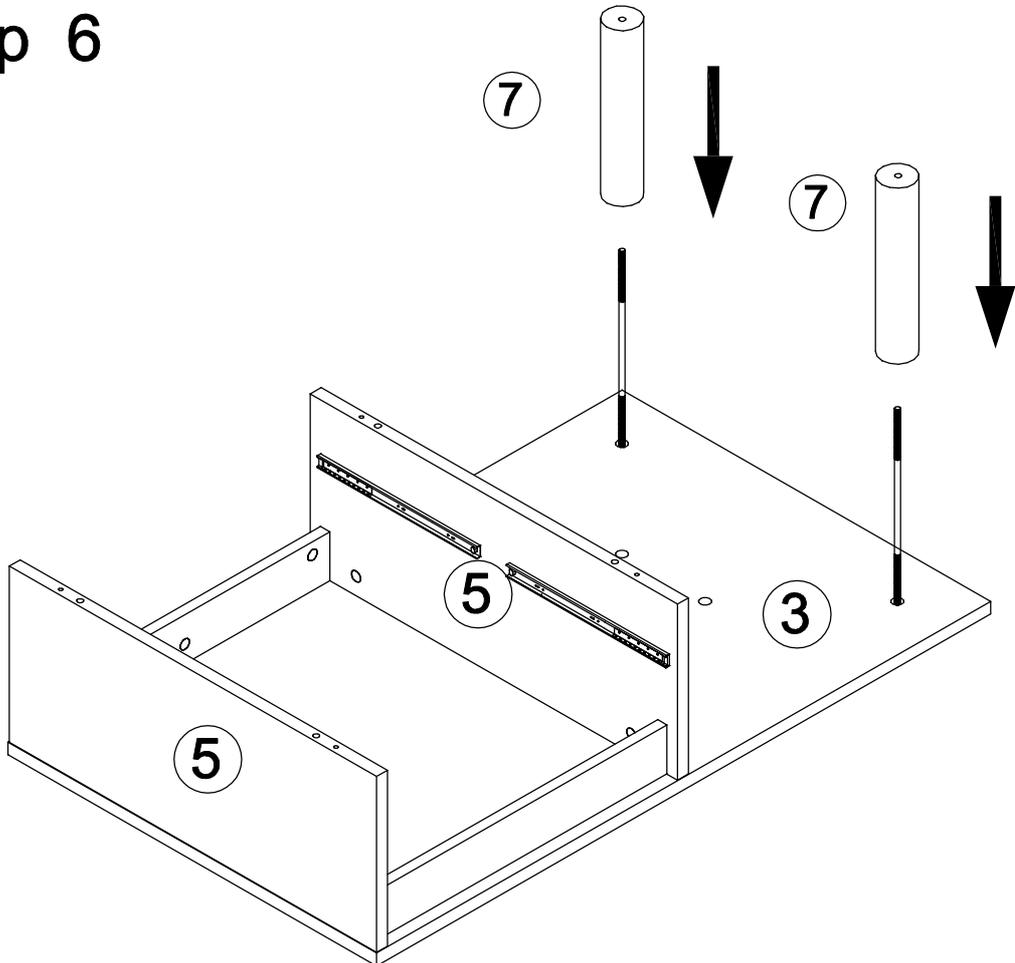


Step 5

P x 2
M8x298mm

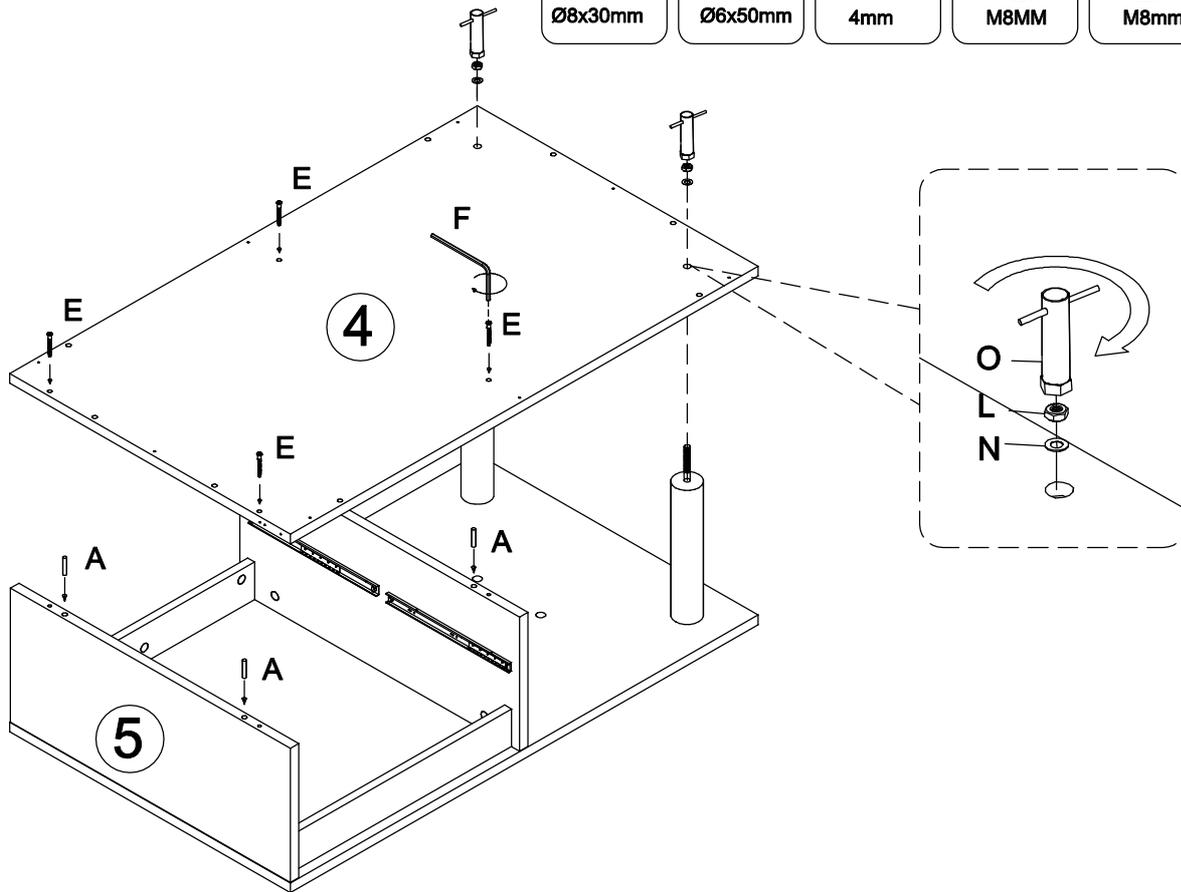


Step 6



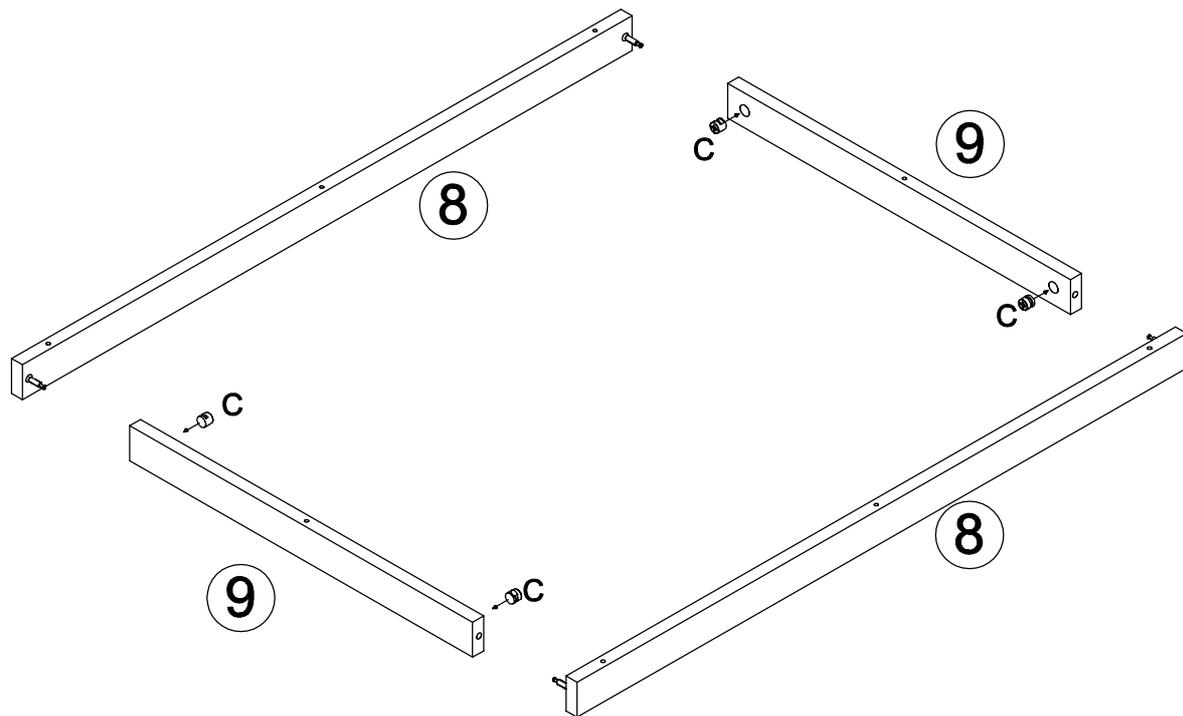
Step 7

| | | | | | |
|--|--|---|---|---|---|
| A x 4  Ø8x30mm | E x 4  Ø6x50mm | F x 1  4mm | L x 2  M8MM | N x 2  M8mm | O x 1  |
|--|--|---|---|---|---|



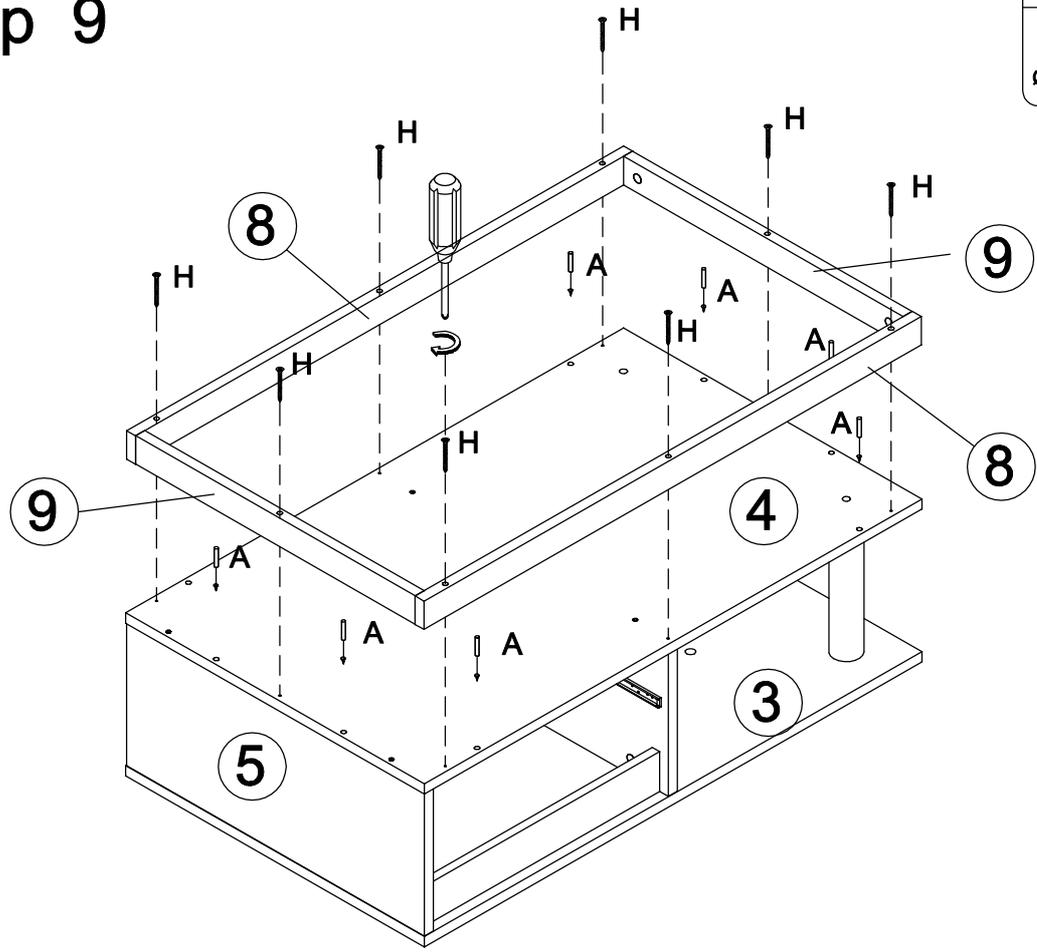
Step 8

| |
|---|
| C x 4  Ø15x12mm |
|---|



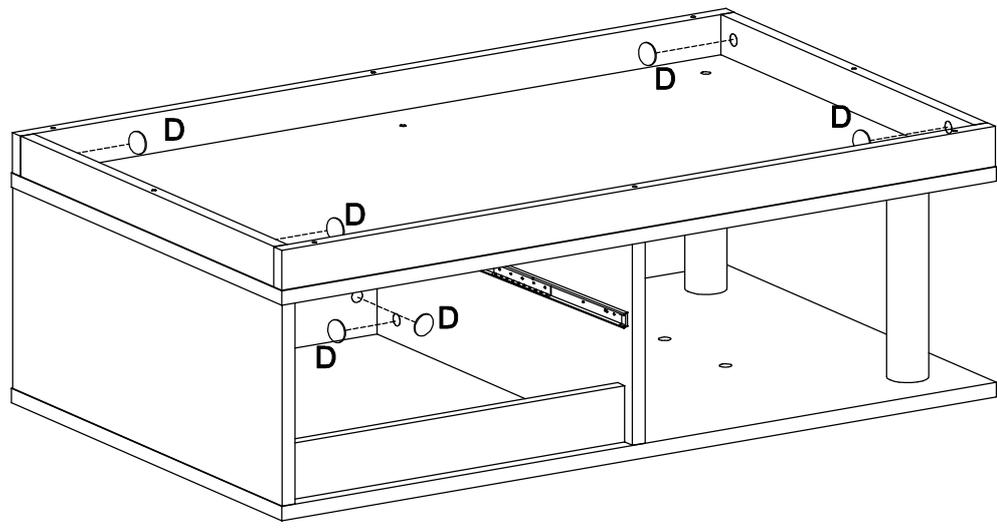
Step 9

| | |
|---|---|
| A x 8 | H x 8 |
|  |  |
| Ø8x30mm | Ø4x50mm |



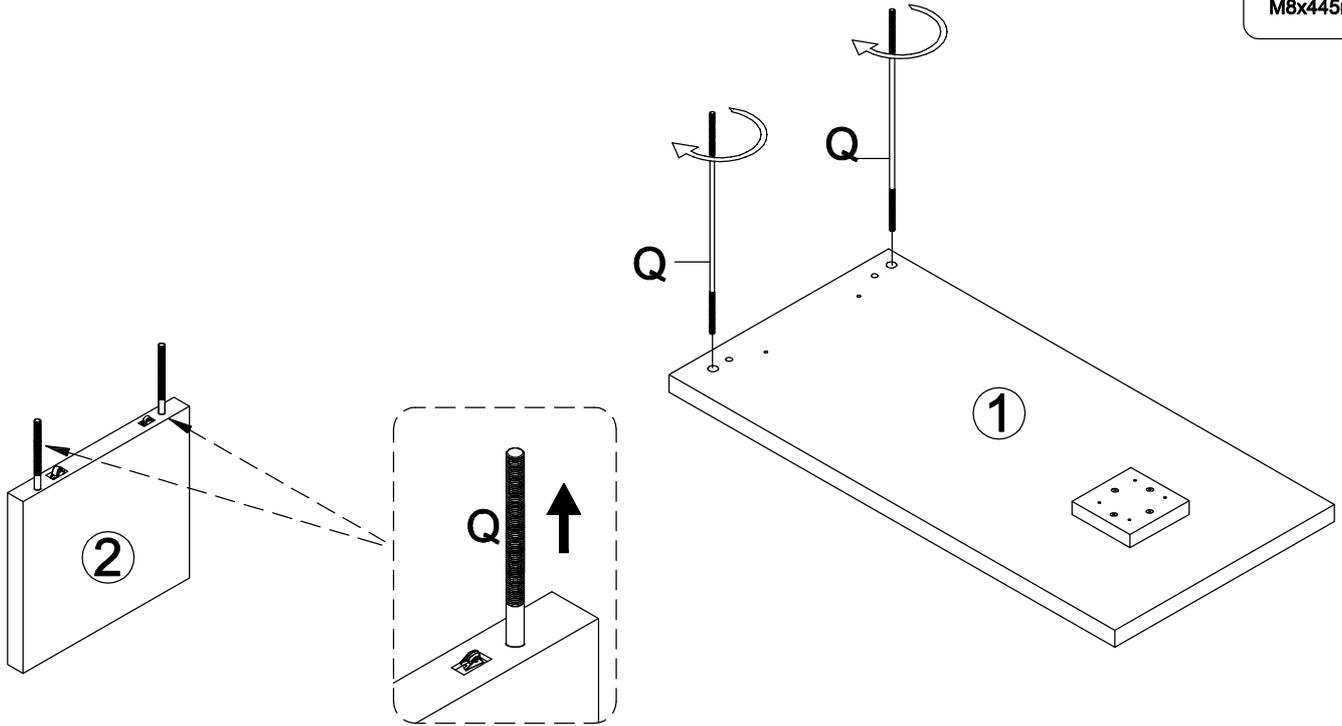
Step 10

| |
|---|
| D x 14 |
|  |



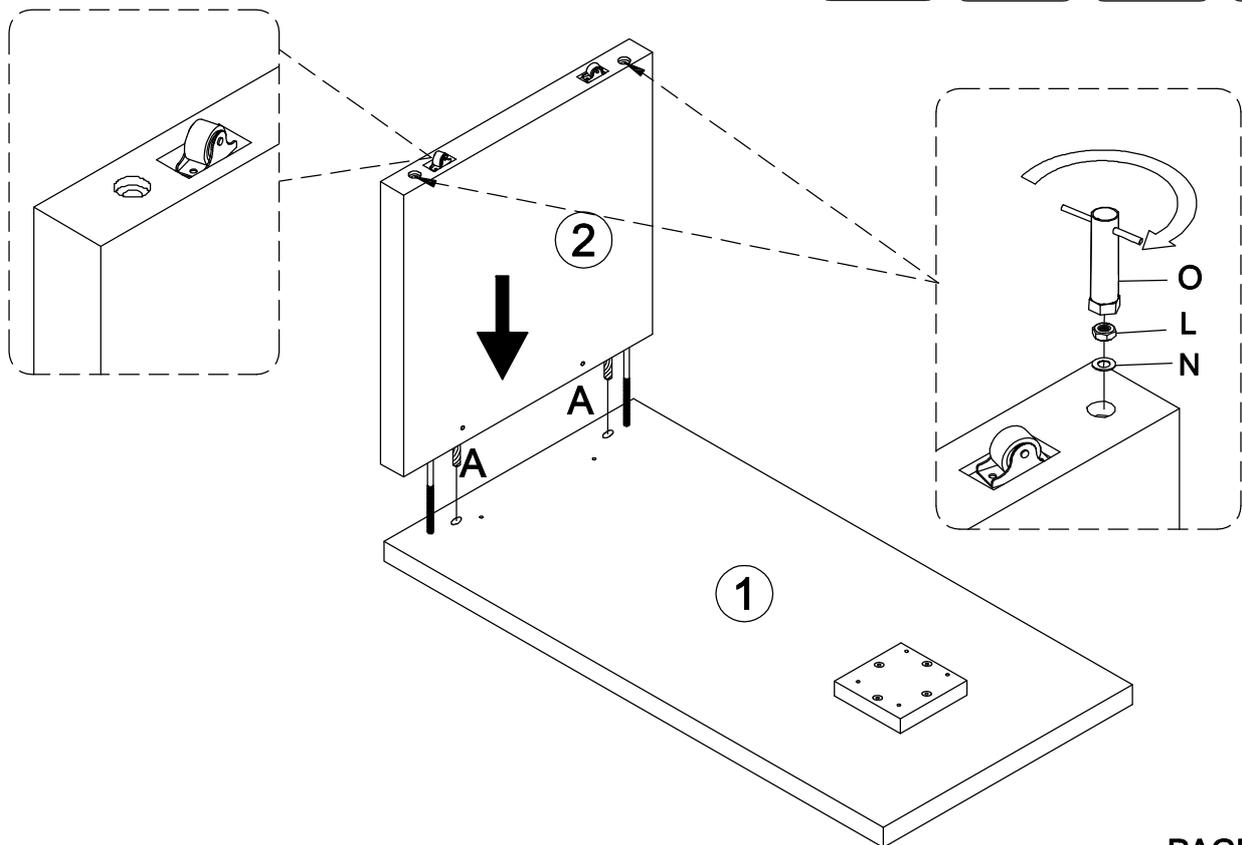
Step 11

Q x 2
M8x445mm



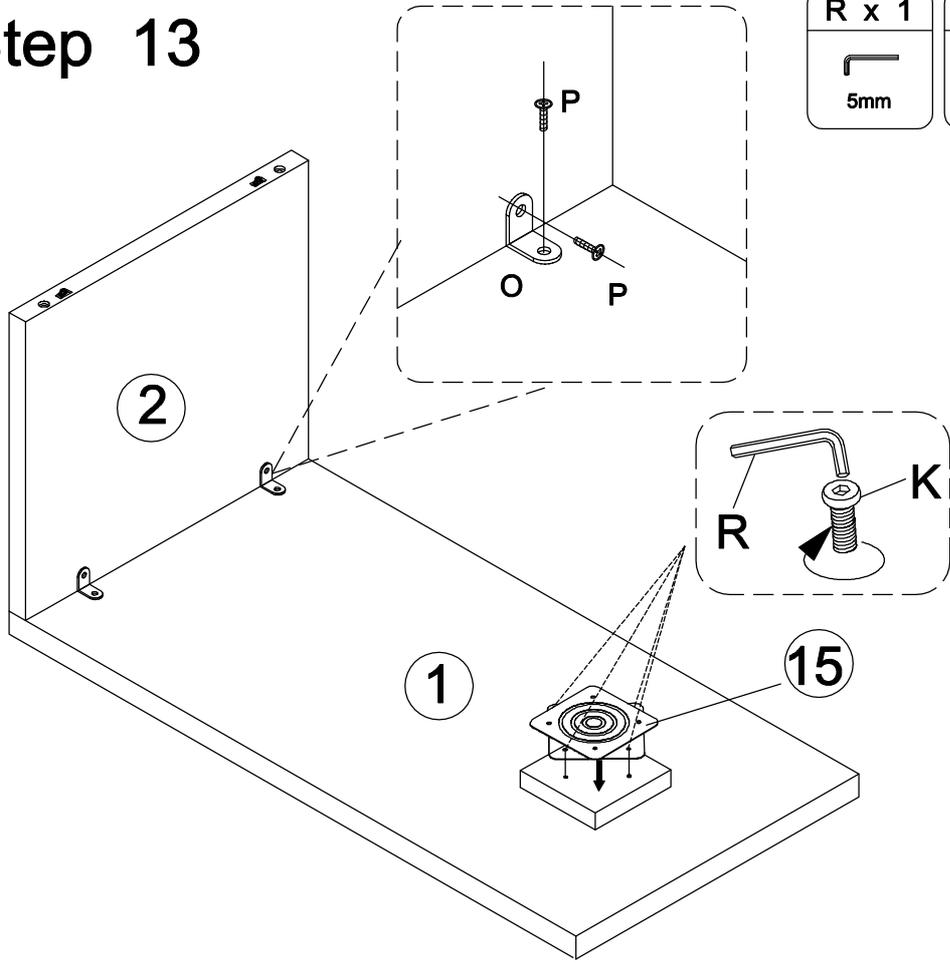
Step 12

| | | | |
|------------------|---------------|---------------|-------|
| A x 2 Ø8x30mm | L x 2 M8mm | N x 2 M8mm | O x 1 |
|------------------|---------------|---------------|-------|



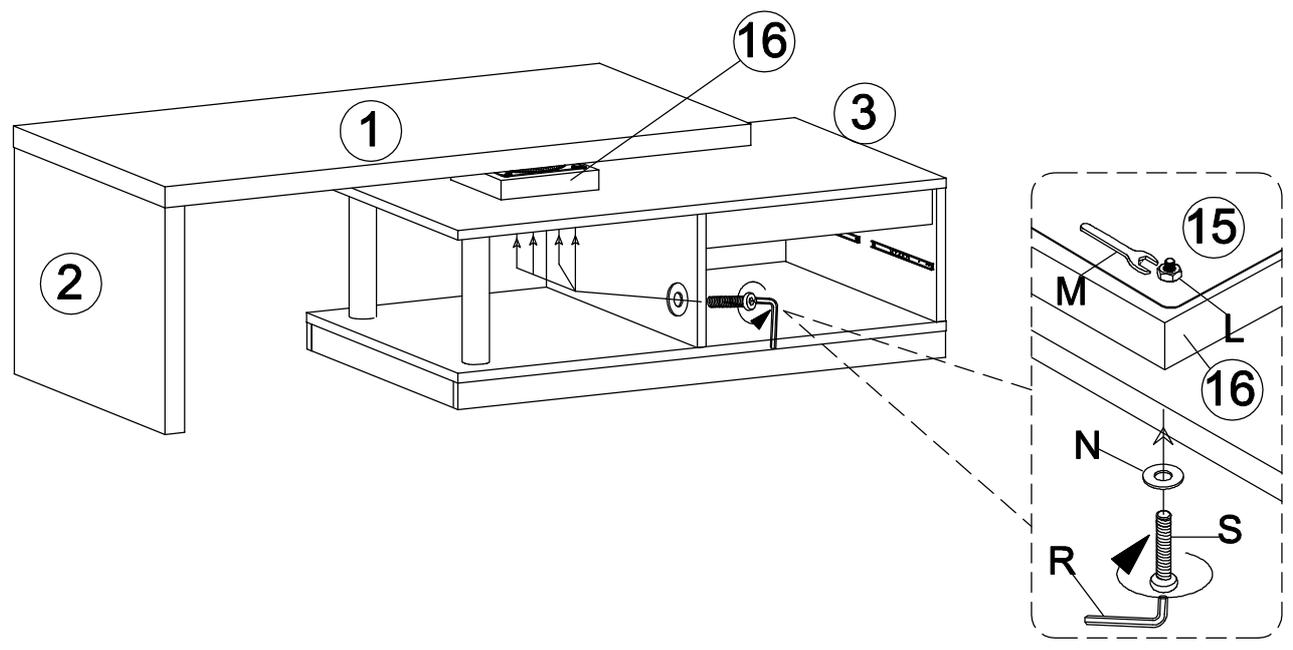
Step 13

| | | | |
|---------------------|-------------------------|--------------|-------------------------|
| R x 1 5mm | K x 4 M8x20mm | O x 2 | P x 4 M4x12mm |
|---------------------|-------------------------|--------------|-------------------------|



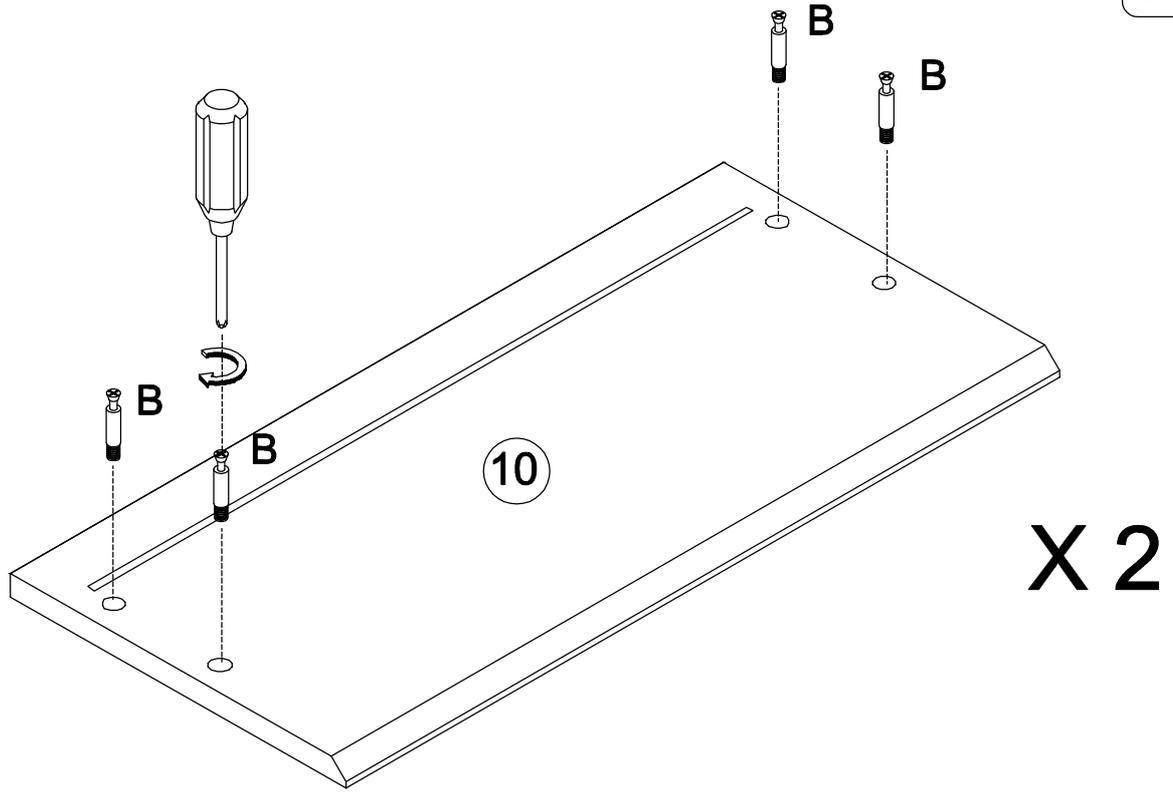
Step 14

| | | | | |
|----------------------|--------------|----------------------|---------------------|-------------------------|
| L x 4 M8mm | M x 1 | N x 4 M8mm | R x 1 5mm | S x 4 M8x70mm |
|----------------------|--------------|----------------------|---------------------|-------------------------|



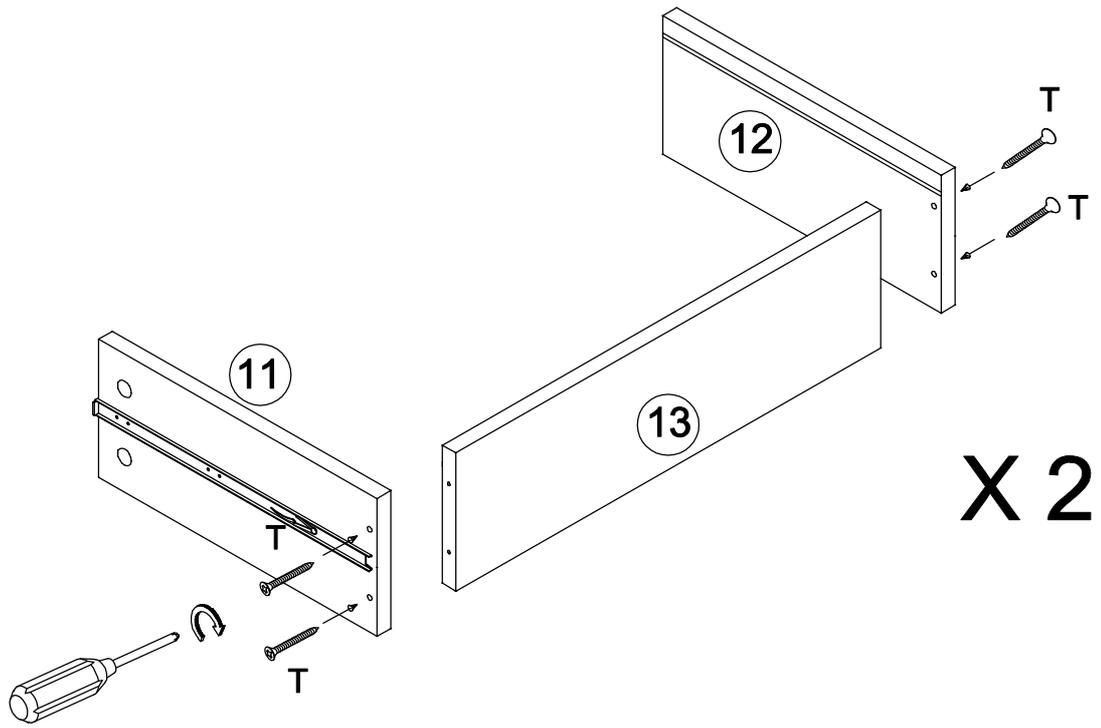
Step 15

B x 8
Ø6x35mm

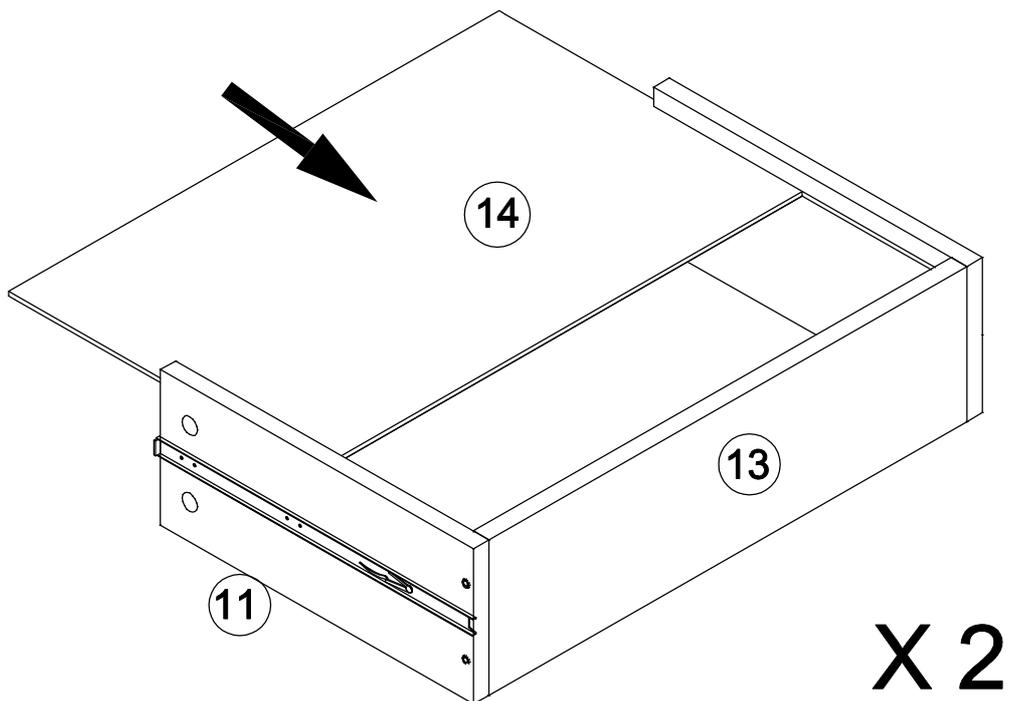


Step 16

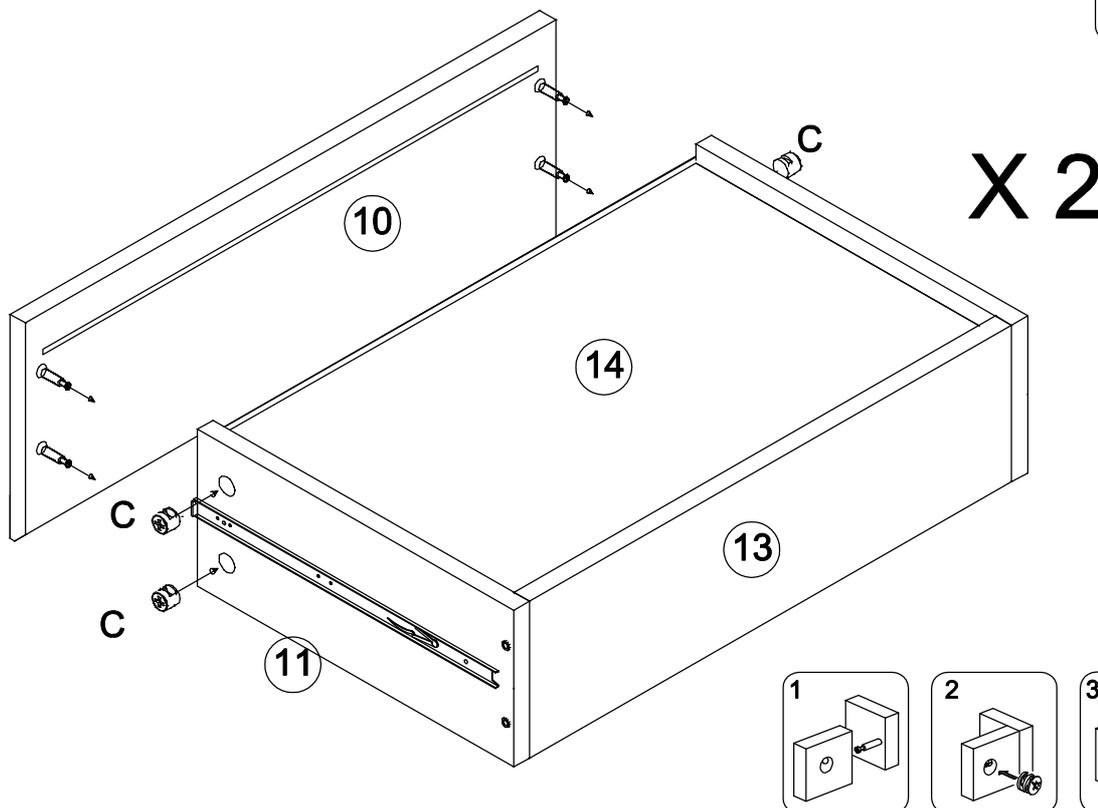
T x 8
Ø4x30mm



Step 17

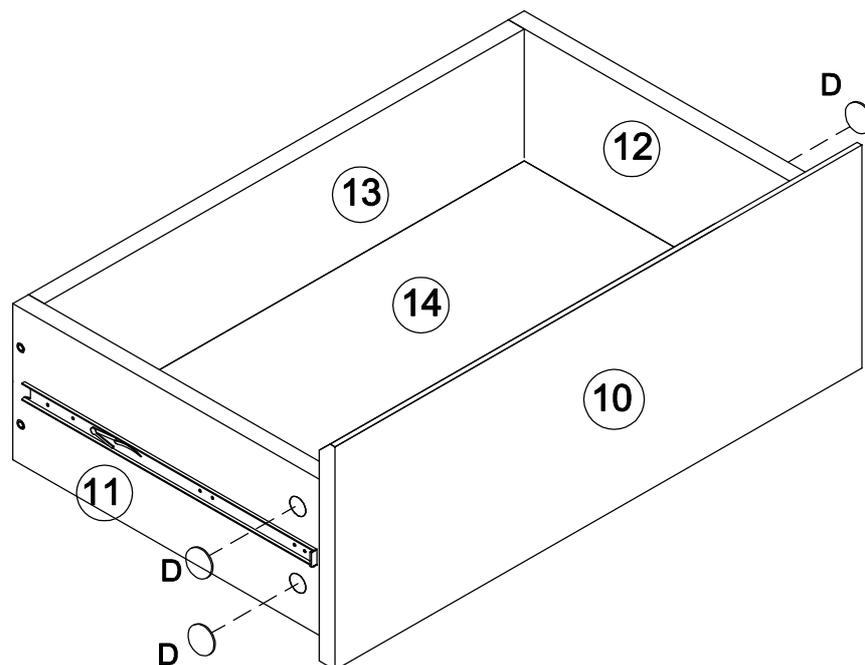


Step 18



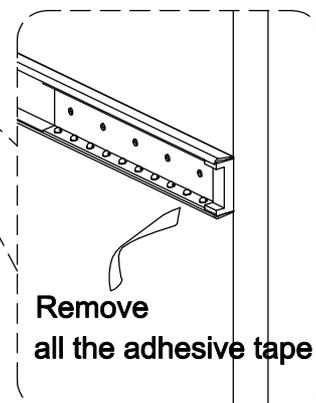
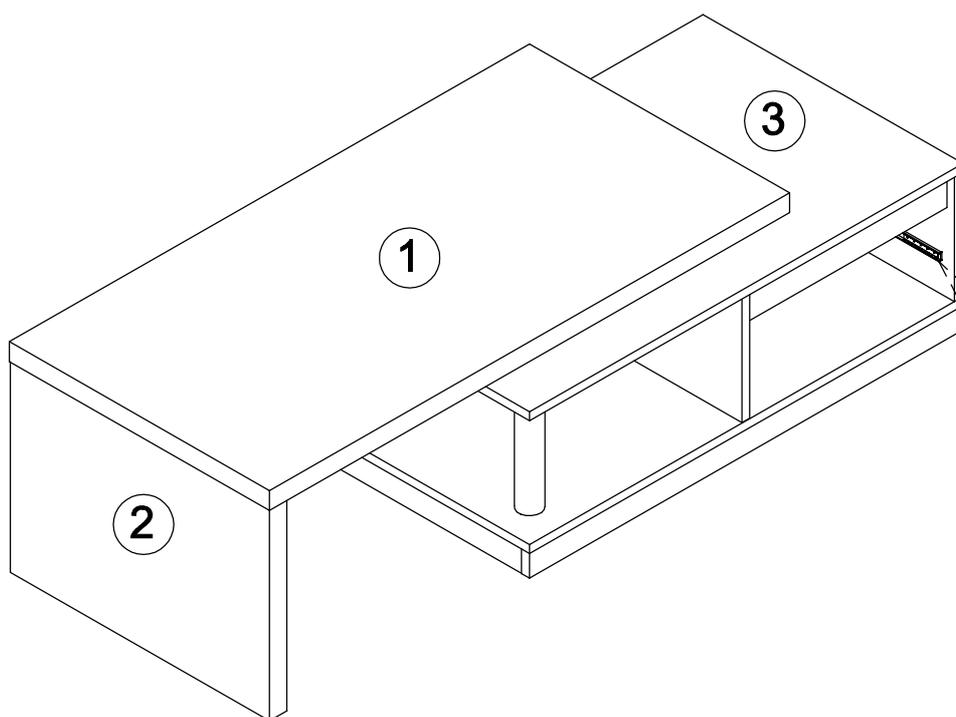
Step 19

D x 8

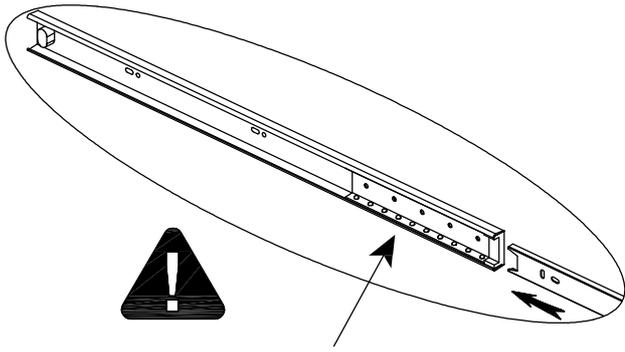


X 2

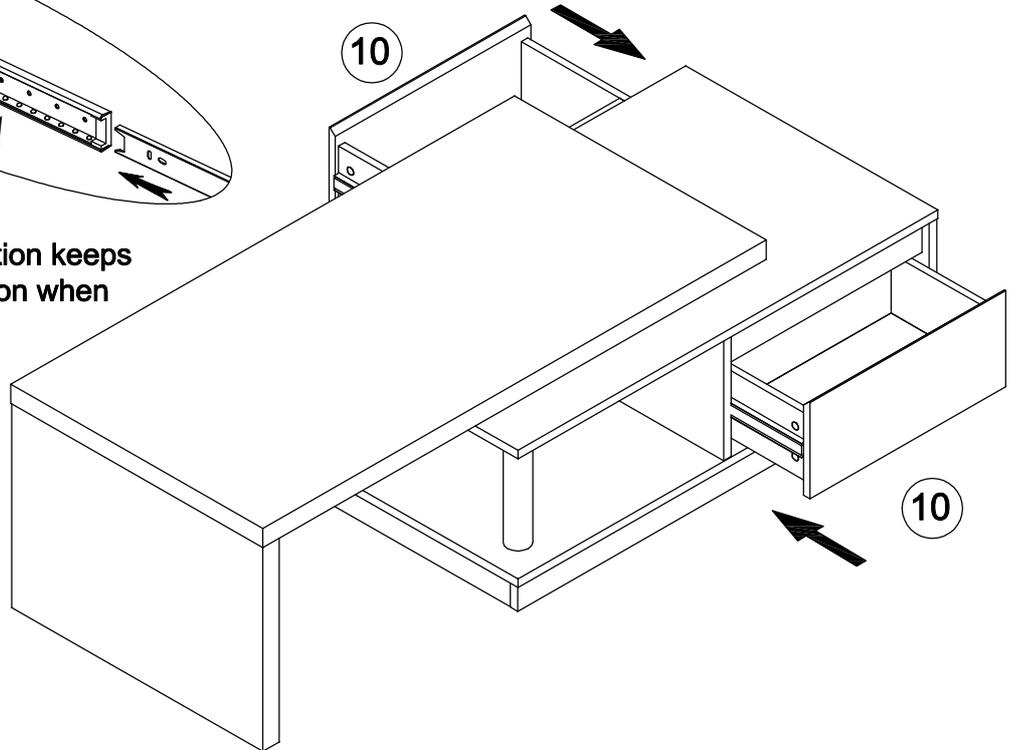
Step 20



Step 21



Make sure the ball rails section keeps in the front end of the junction when attached the drawer.



Step 22

