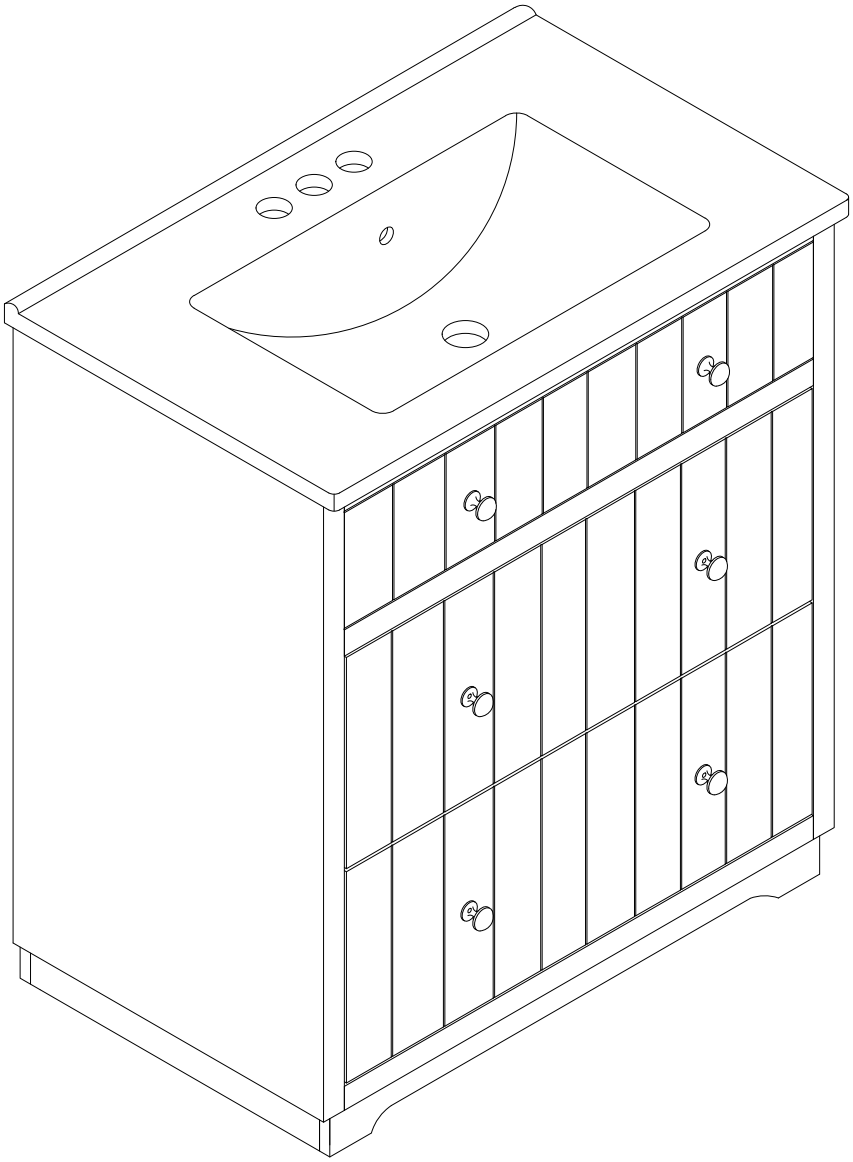
# ASSEMBLY INSRTRUCTION
# BAUANLEITUNG

## ELRX94U701



# Before Installation

Important – Please read these instructions fully before starting assembly

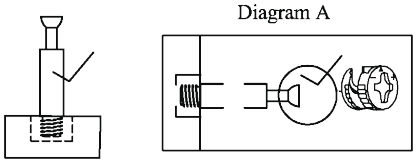
Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items according to the PARTS LIST and/or HARDWARE LIST shown below. Check you have all the components and tools listed on the following pages.

• We recommend that you assemble this product with the assistance of another person; this willmake the assembly easier, and will help eliminate damage to the product or injury to persons duringassembly.

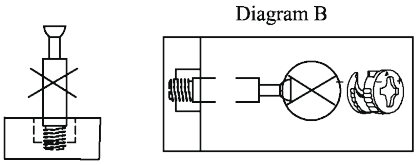
• Please do not over tighten screws or bolts until the assembly is completed.

• Keep children and animal away from the work area, small parts could choke if swallowed.• Please put all parts on a non-abrasive floor before assembly,and follow the assembly steps toassemble your newly purchased product correctly and efficently.

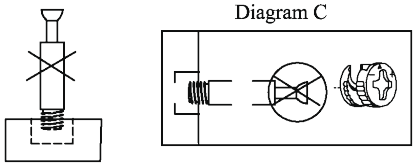
## Cam Lock Assembly Instructions



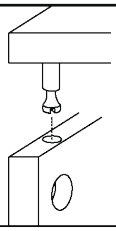

Insert Cam Bolt into hole as shown in diagram A.



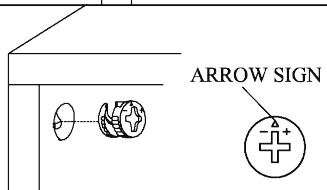

Make sure not to insert the Cam Bolt:
Too deep as shown in figure B as this will cause the Cam Lock to be misaligned and unable to interlock properly.



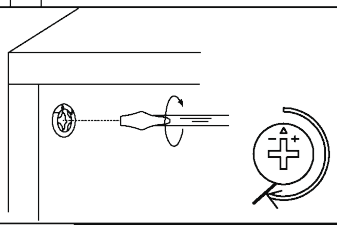

Also avoid inserting the Cam Bolt too close to the surface of the hole as shown in figure C, as this will cause the Cam Lock to be too loose, and not interlock properly.



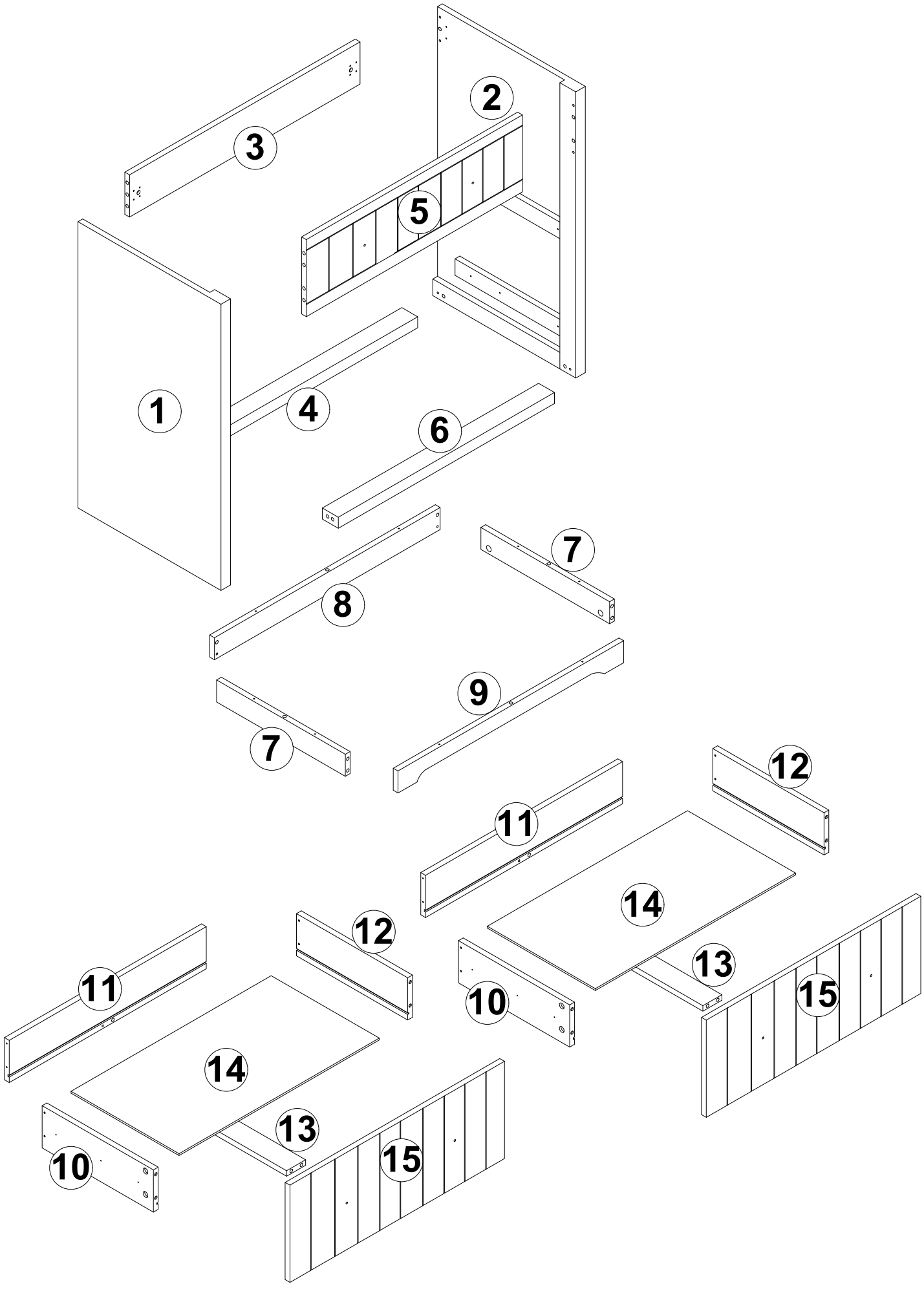
Connect the panels together.




Insert the Cam Lock so the side opening fits over the head of the Cam Bolt.



To tighten the Cam Lock, turn it clockwise on half a turn with a flat screwdriver.
**Do not use an automatic screwdriver as it maybend or break if too much power is imposed.*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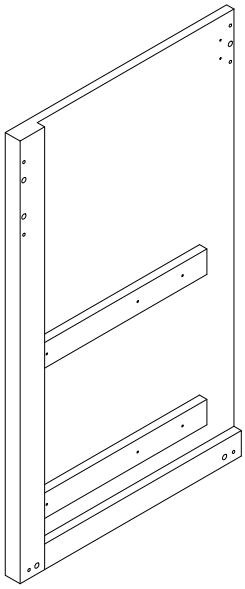
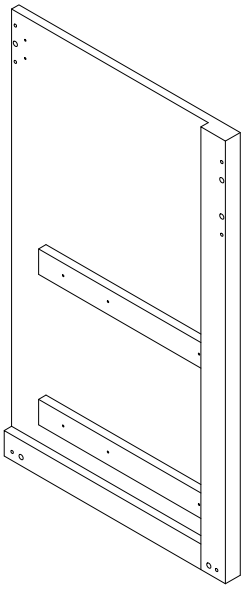
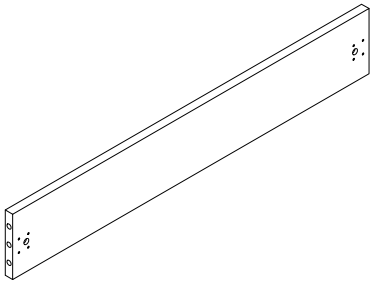


① x 1



② x 1



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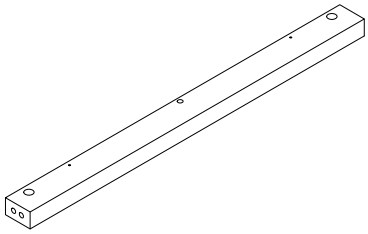

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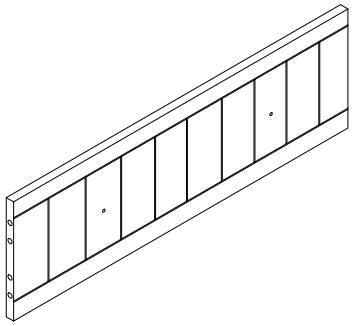

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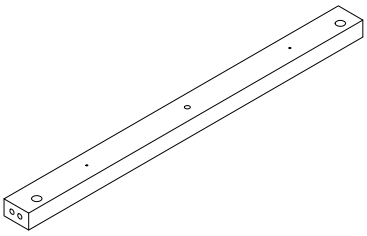

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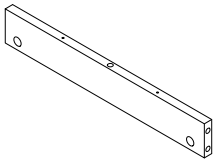
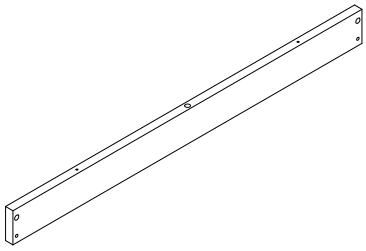


⑦ x 2



⑧ x 1

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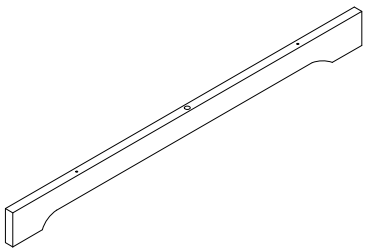
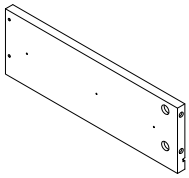
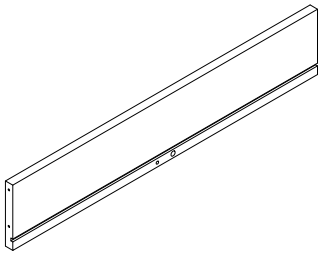
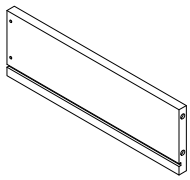
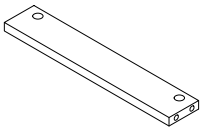
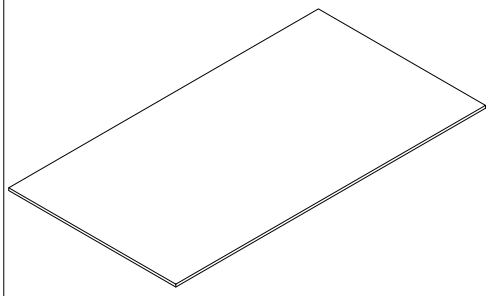
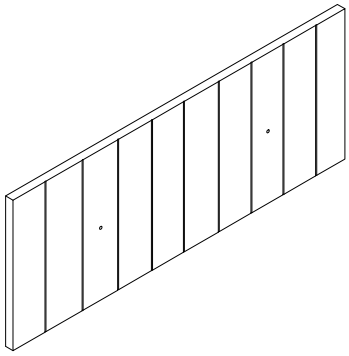
|  |  |  |
| ⑨ x 1 | ⑩ x 2 | ⑪ x 2 |
|  |  |  |
| ⑫ x 2 | ⑬ x 2 | ⑭ x 2 |
|  | | |
| ⑮ x 2 | | |

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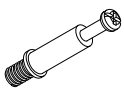
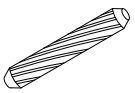
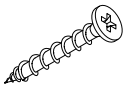
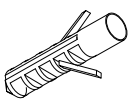
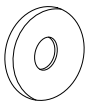
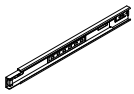
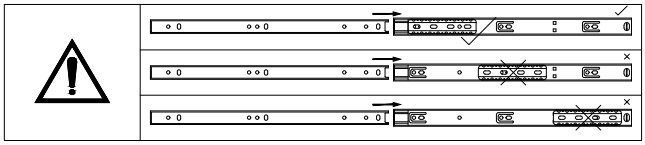
|  | |  |  | | |
| Φ6x35mm | Φ15x12mm | Φ8x30mm | Φ4x35mm | Φ4x40mm | Φ4x14mm |
| A x 28+2 | B x 28+2 | C x 22+2 | D x 8 | E x 8 | F x 24+2 |
| | | | |  |  |
| Φ4x20mm | | Φ4x14mm | | Φ8x40mm | Φ20 |
| G x 6 | H x 6 | I x 12+1 | J x 2 | K x 2 | L x 2 |
| | | |  | | |
| Φ6x60mm | | | | | |
| M x 2 | N x 8 | O x 4 | P x 4 | Q x 4 | |

**Slides Must Be Separated Before Assembly.**
**After Separated, Set Aside Until Needed for Assembly.**

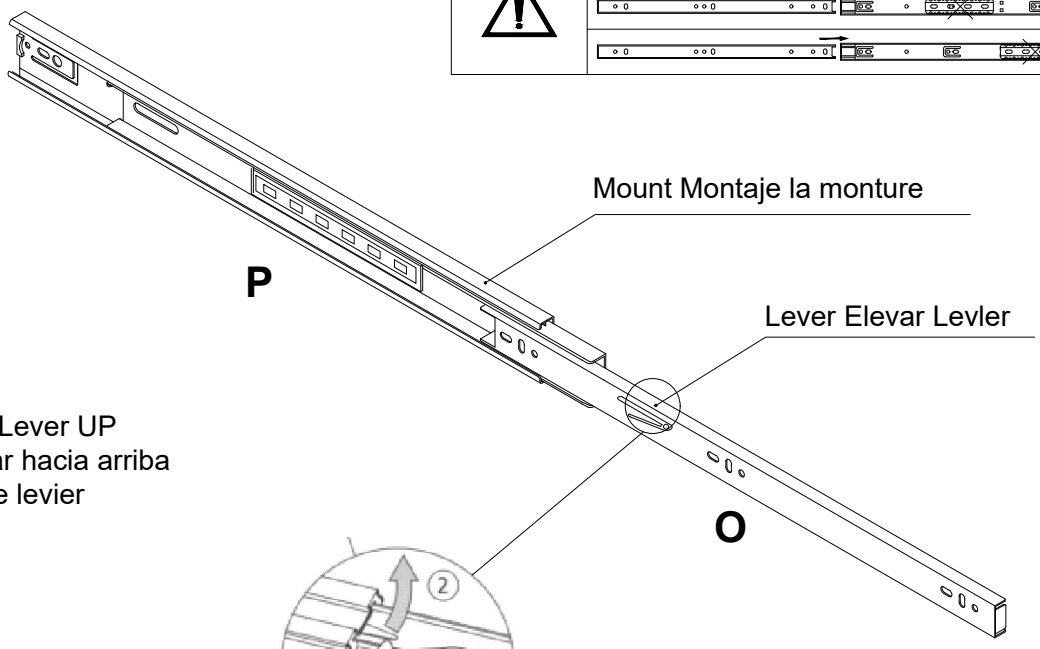
Las diapositivas deben separarse antes del montaje.
Después de la separación,déjelo a un lado hasta que sea necesario.

Les glissières doivent être séparées avant l'assemblage.
Après la séparation,mettez de cŏté jusqu'au moment de l'assemblage.

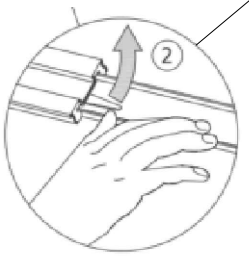
**Pay attention when connecting !**
**The sliding module must be at the front end.**



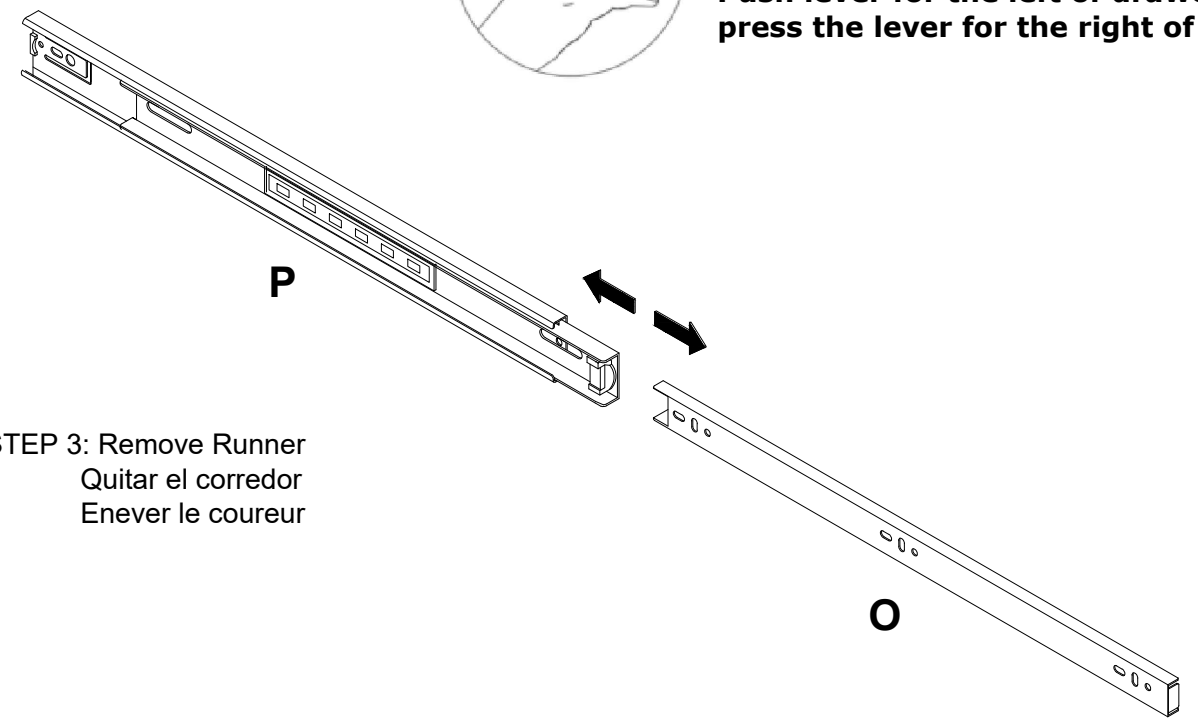
STEP 1 : Extend Slide
Extender la diapositiva




STEP 2: Push Lever UP
Empujar hacia arriba
Lever le levier

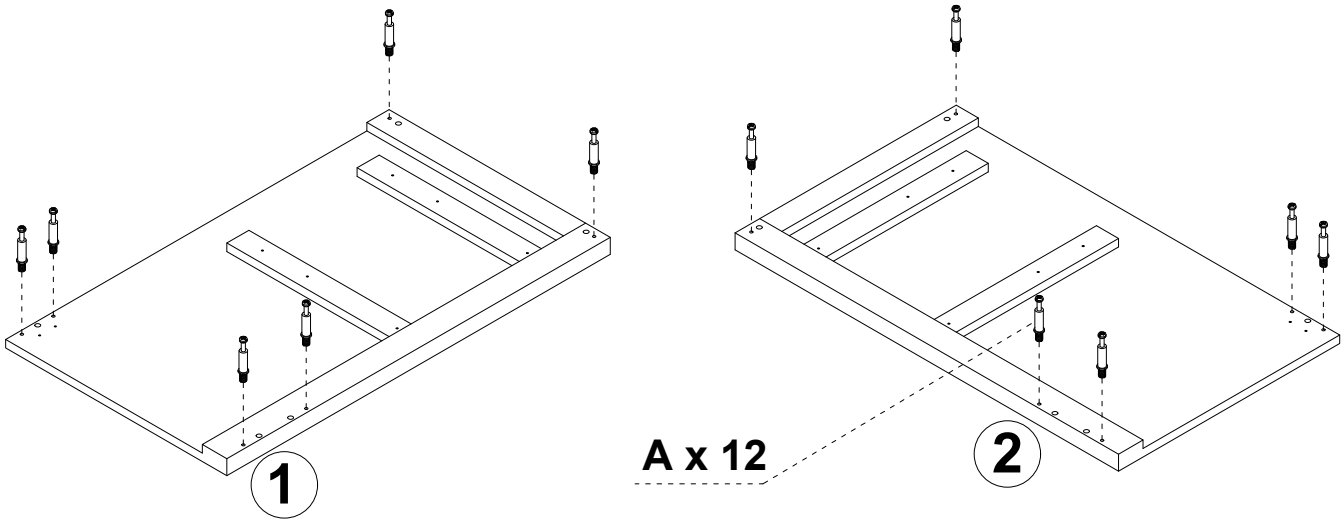



**Push lever for the left of drawer ,**
**press the lever for the right of drawer**.




STEP 3: Remove Runner
Quitar el corredor
Enever le coureur

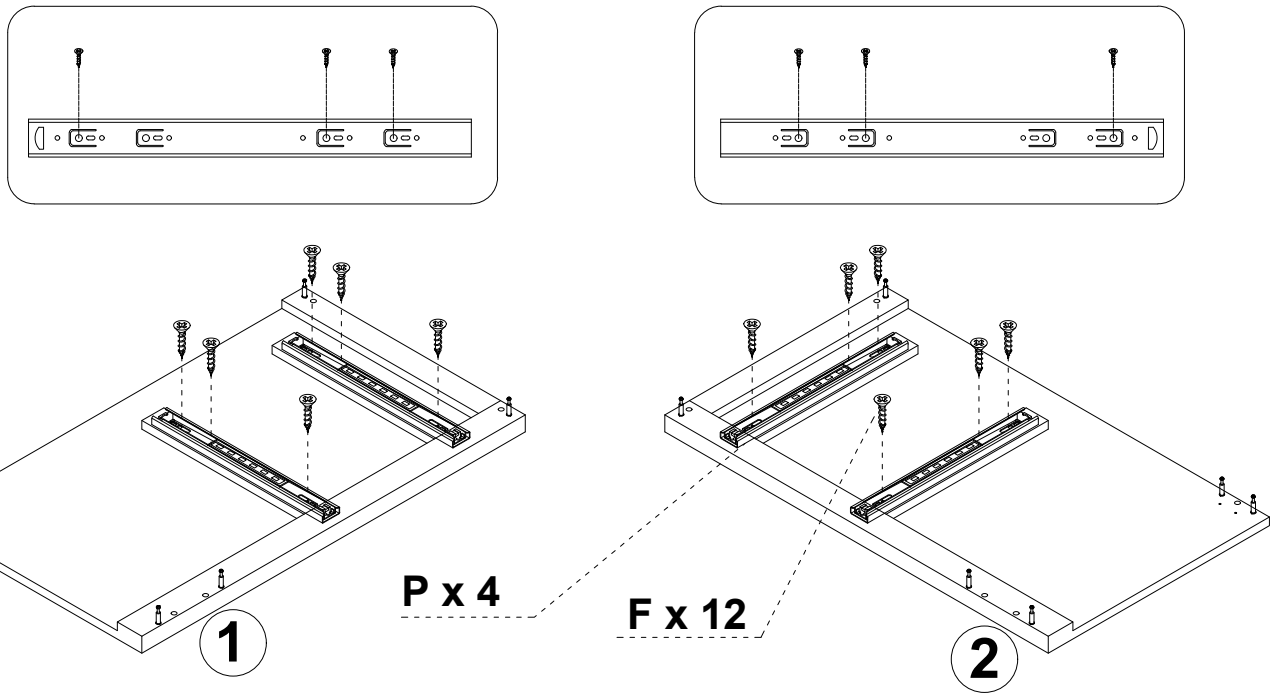
# Step 1



Φ6x35mm

A x 12

# Step 2

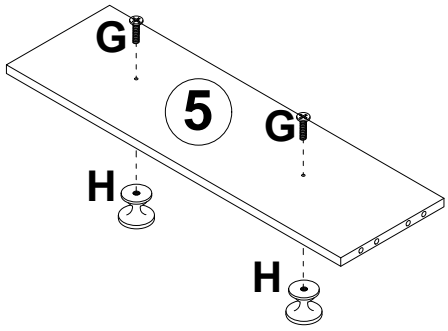


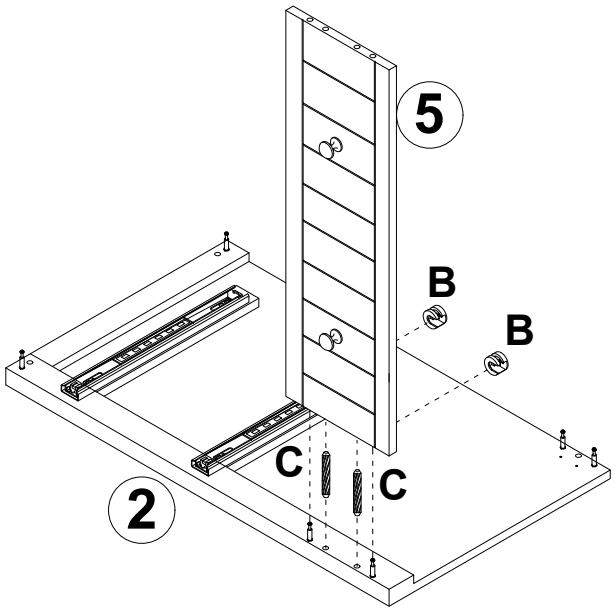
Φ4x14mm

F x 12

P x 4

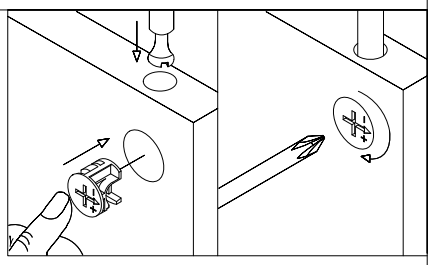
# Step 3

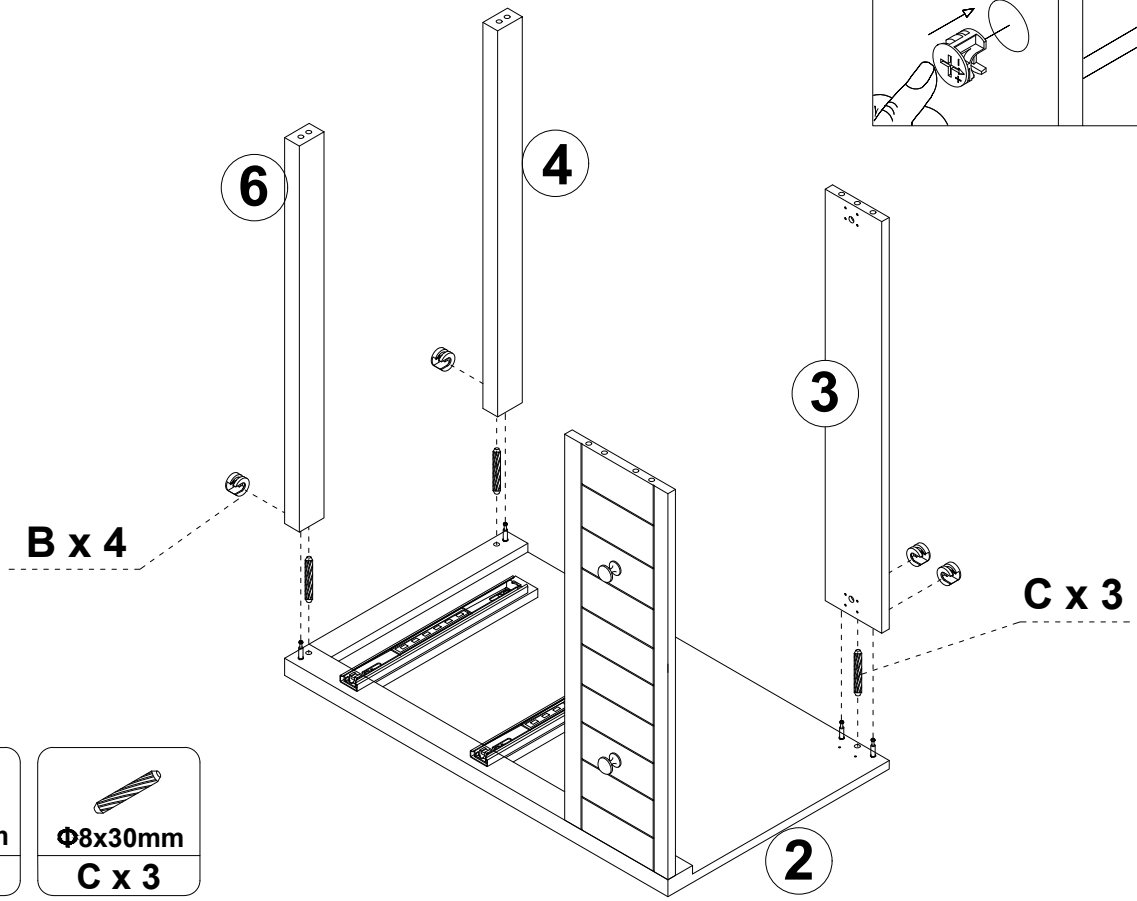



| | | | |
|---|---|---|---|
| Φ4x20mm | | Φ15x12mm | Φ8x30mm |
| G x 2 | H x 2 | B x 2 | C x 2 |

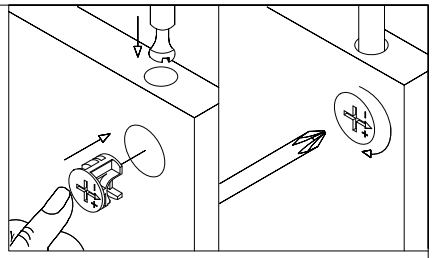
# Step 4

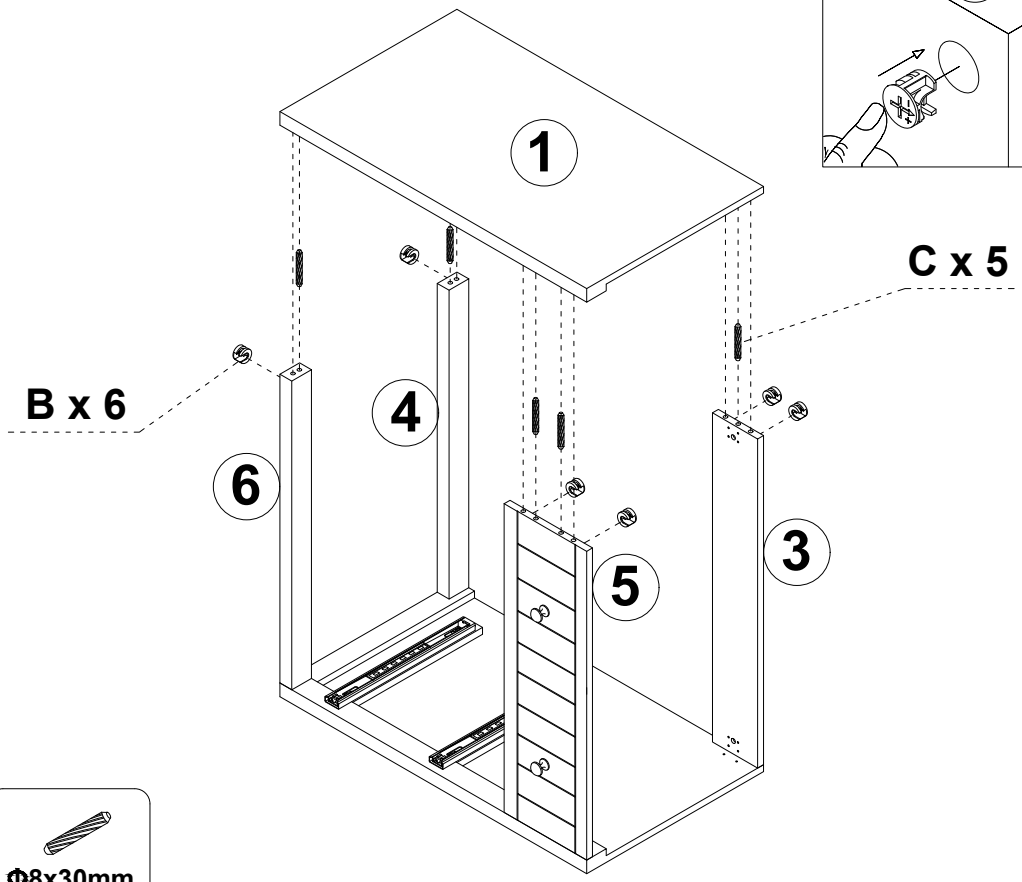





| |  |
|---|---|
| Φ15x12mm | Φ8x30mm |
| B x 4 | C x 3 |

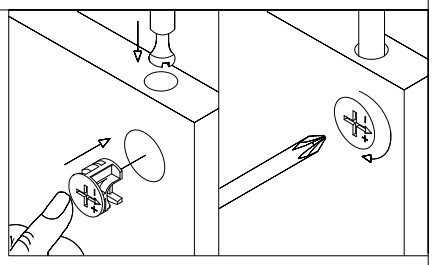
## Step 5

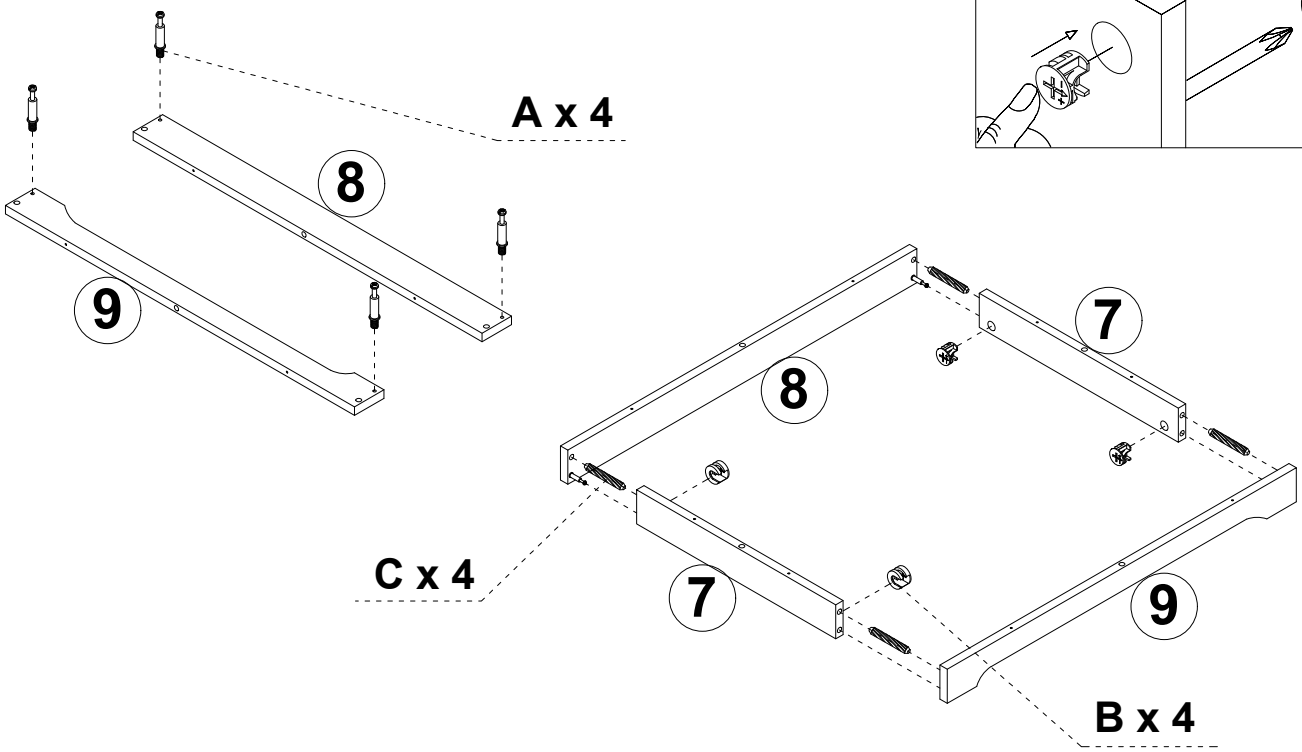





| Φ15x12mm | Φ8x30mm |
|---|---|
| B x 6 | C x 5 |

## Step 6

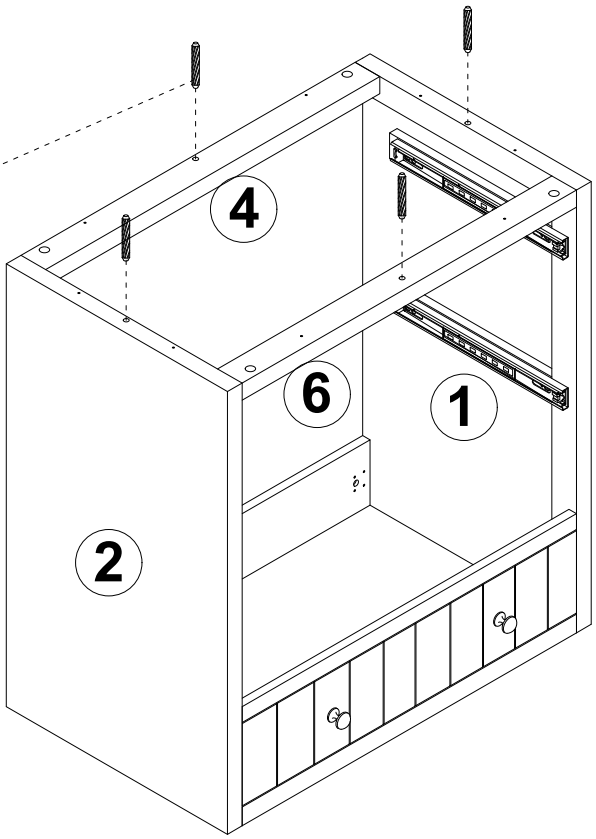





| Φ6x35mm | Φ15x12mm | Φ8x30mm |
|---|---|---|
| A x 4 | B x 4 | C x 4 |

## Step 7

C x 4

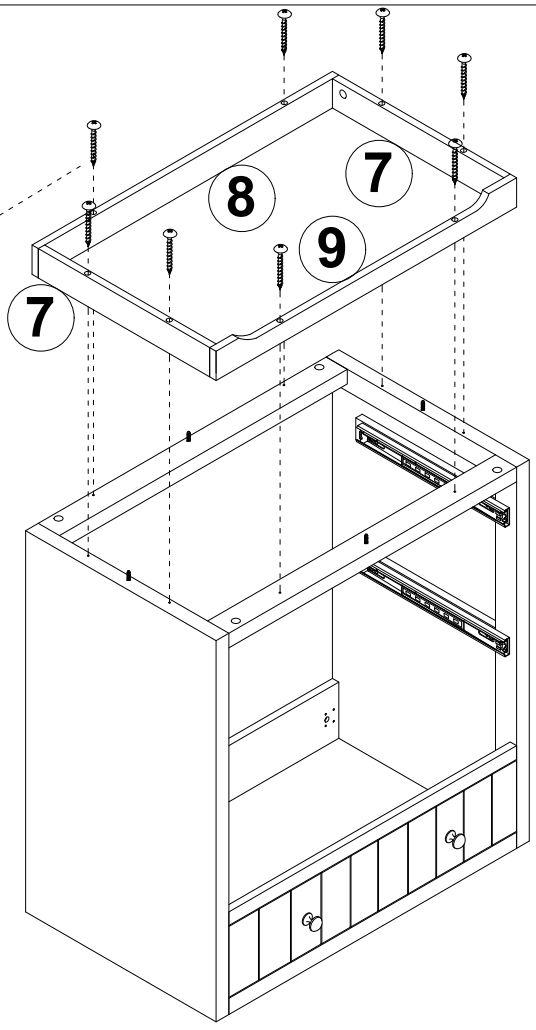


Φ8x30mm

C x 4

## Step 8

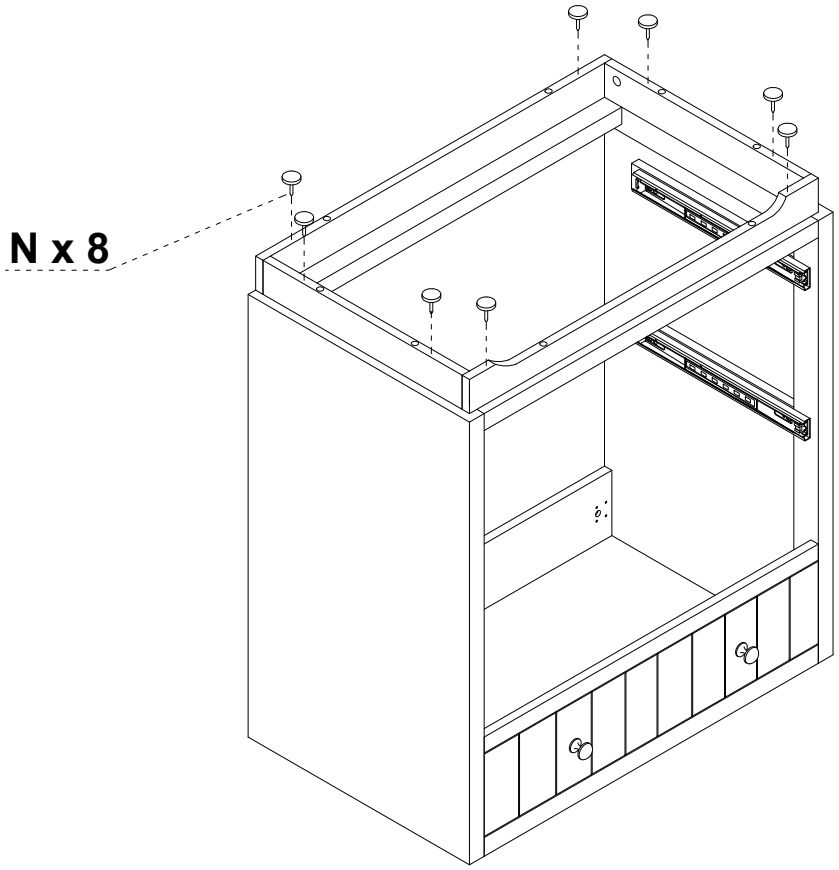
E x 8



Φ4x40mm

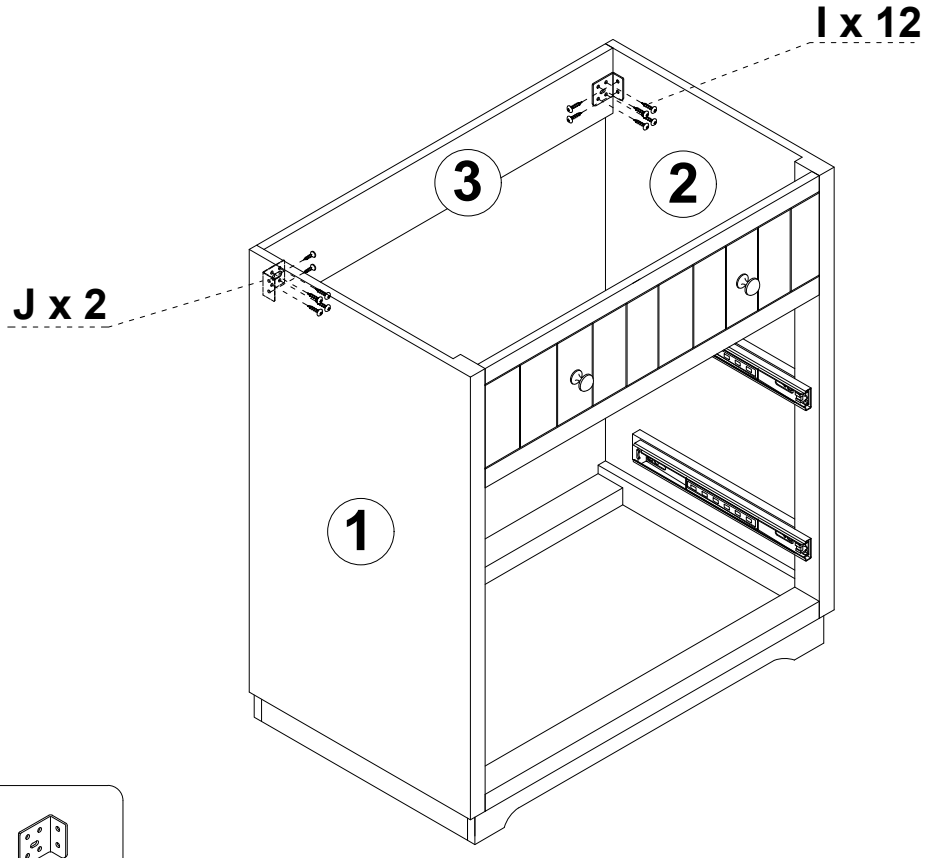
E x 8

## Step 9



N x 8

## Step 10

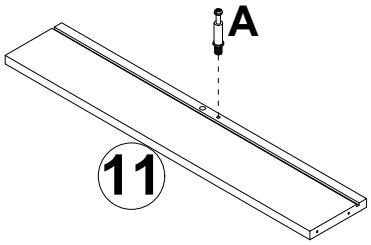


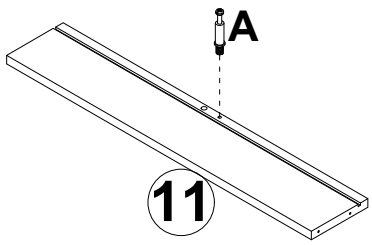
Φ4x14mm

I x 12

J x 2

## Step 11

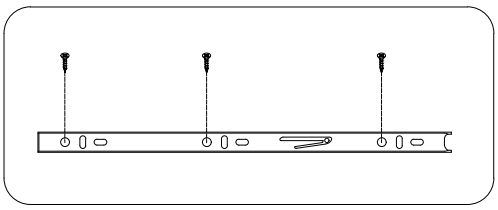


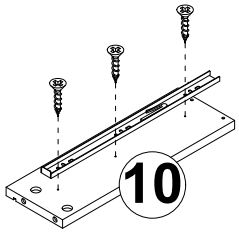



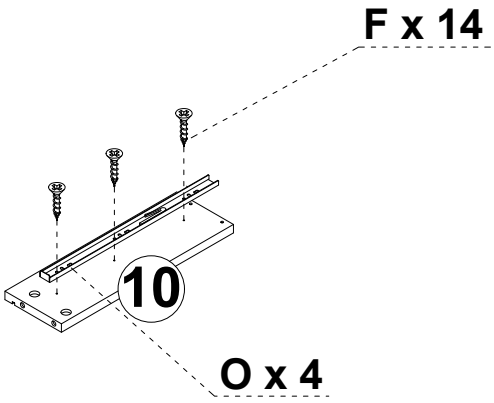
Φ6x35mm

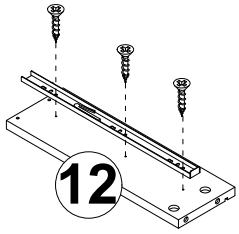
A x 2

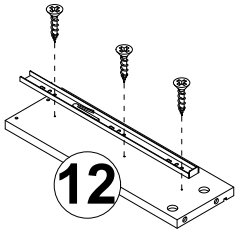
## Step 12





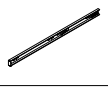



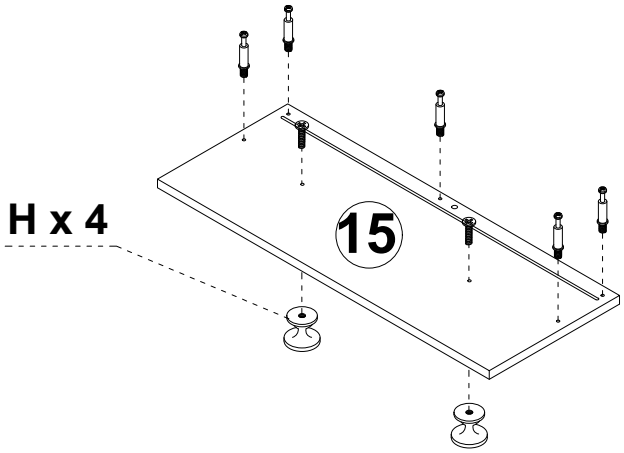
Φ4x14mm

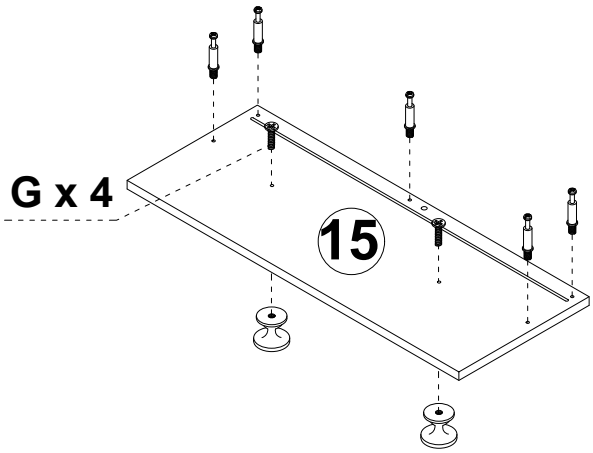
F x 12



O x 4

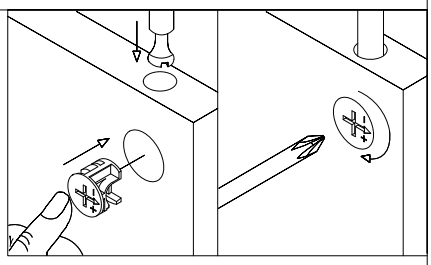
## Step 13

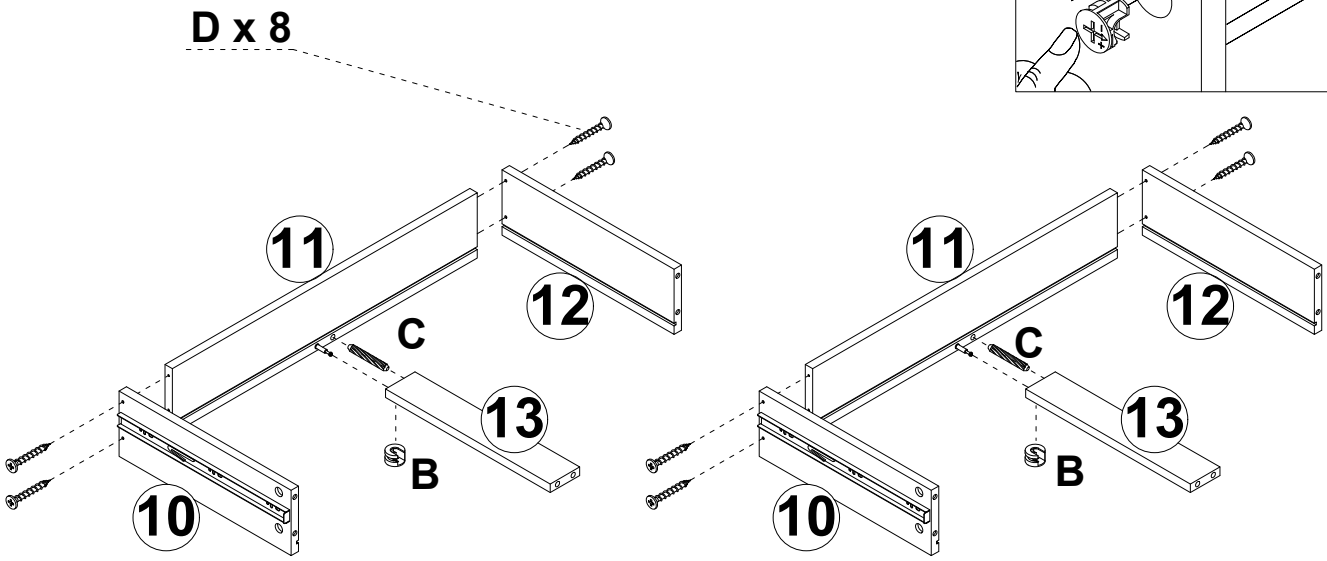



| Φ6x35mm | Φ4x20mm | |
|---|---|---|
| A x 10 | G x 4 | H x 4 |

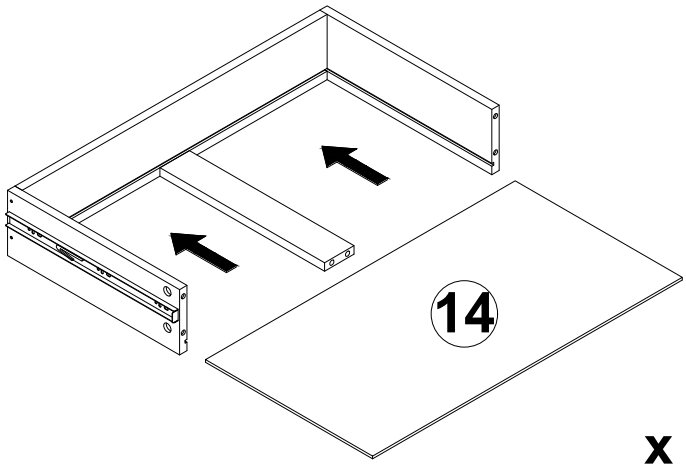
## Step 14





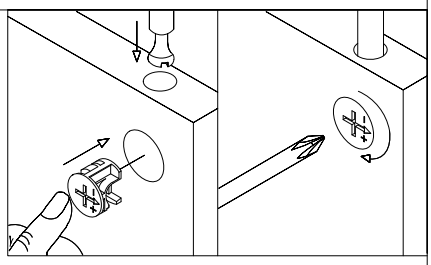

| Φ15x12mm | Φ8x30mm | Φ4x35mm |
|---|---|---|
| B x 2 | C x 2 | D x 8 |

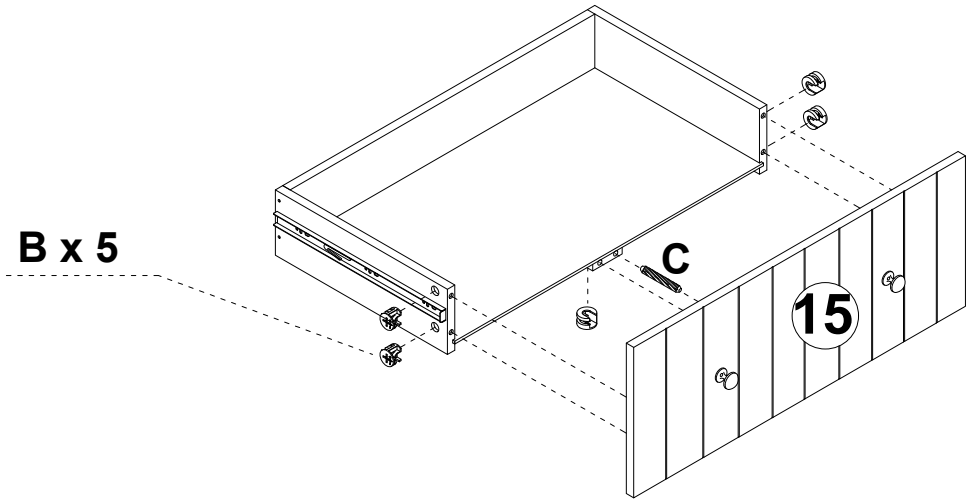
## Step 15




x 2

## Step 16

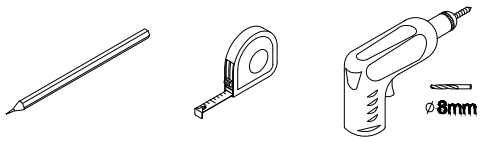


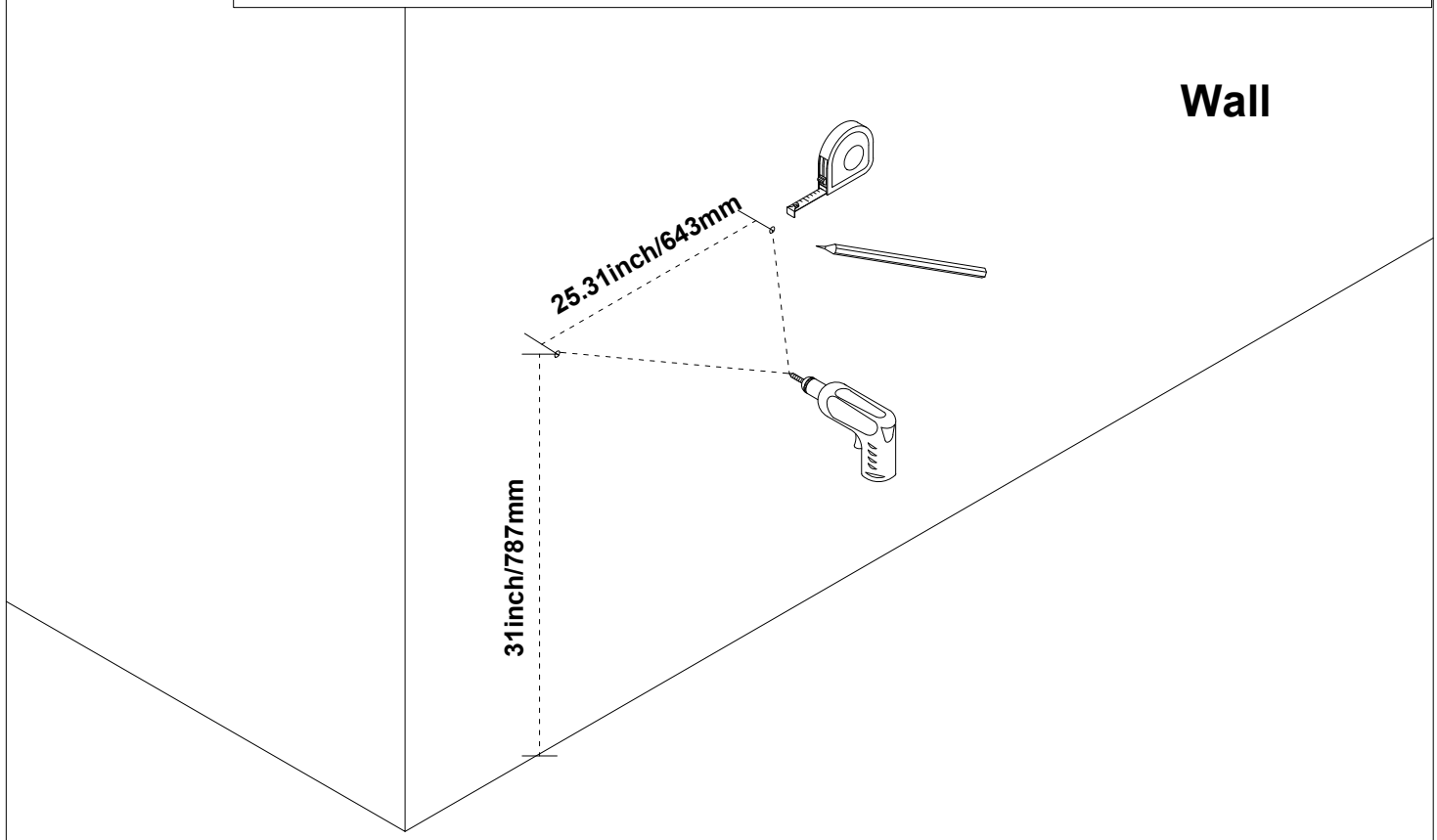



x 2

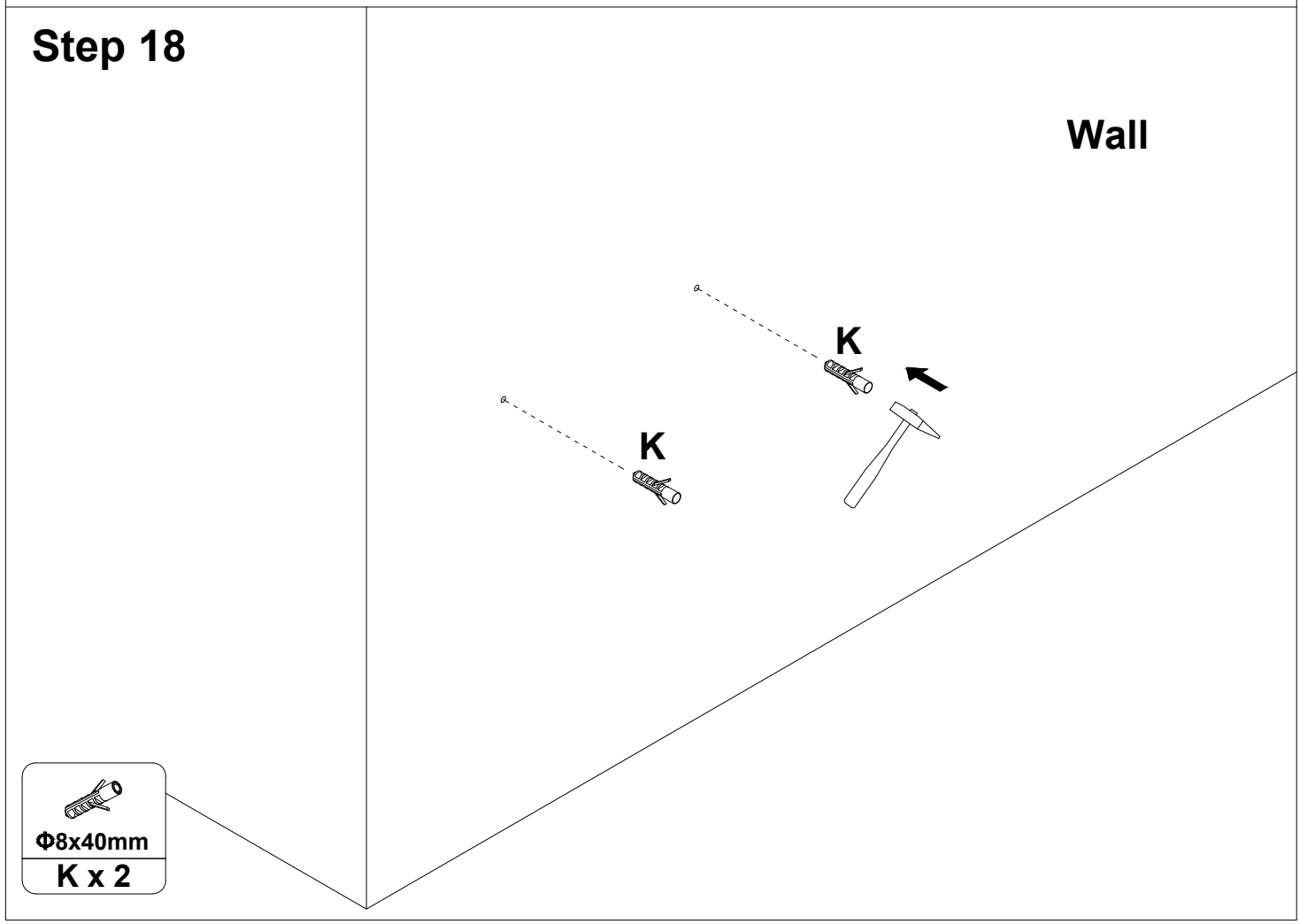
| Φ15x12mm | Φ8x30mm |
| --- | --- |
| B x 10 | C x 2 |

## Step 17

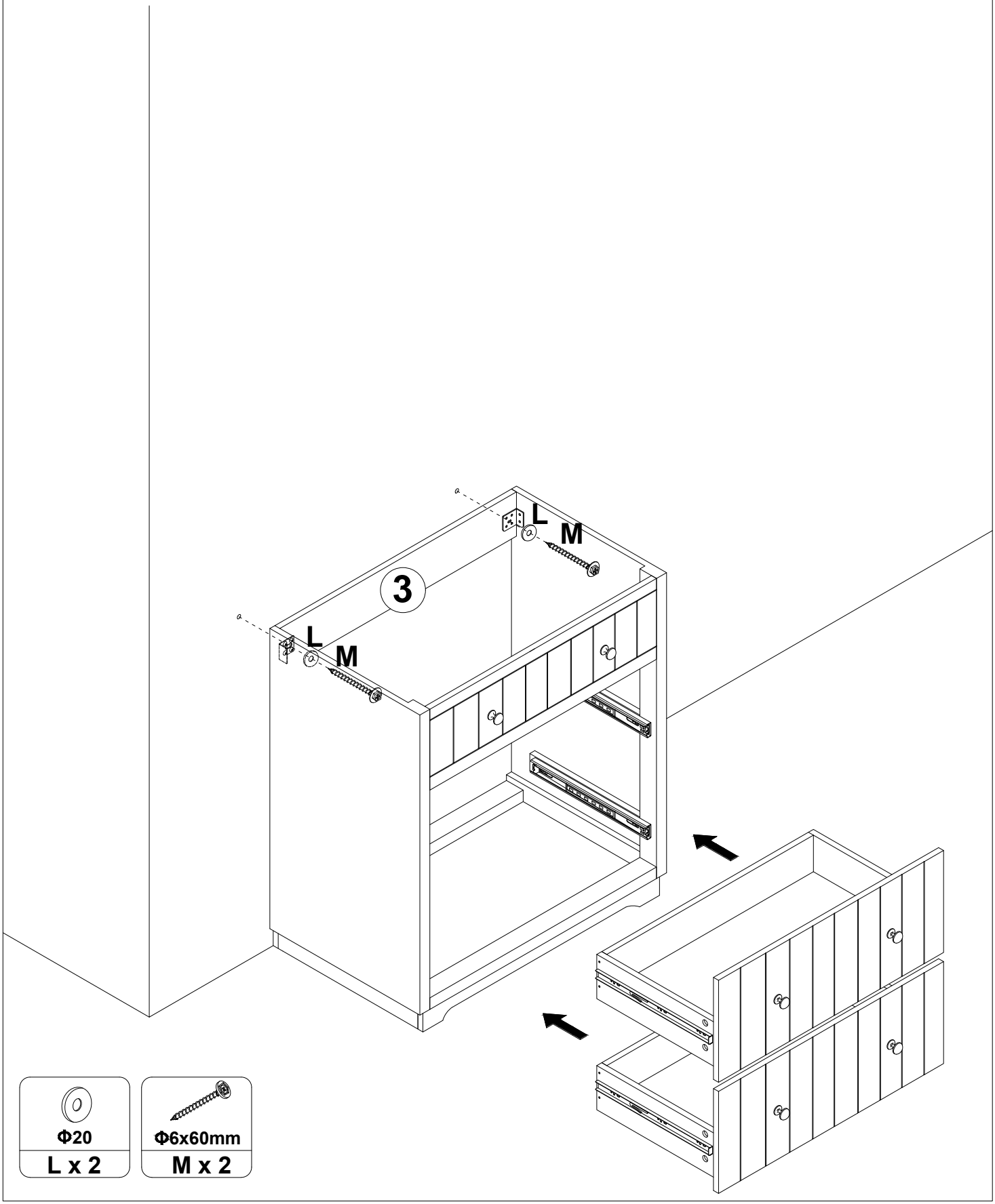


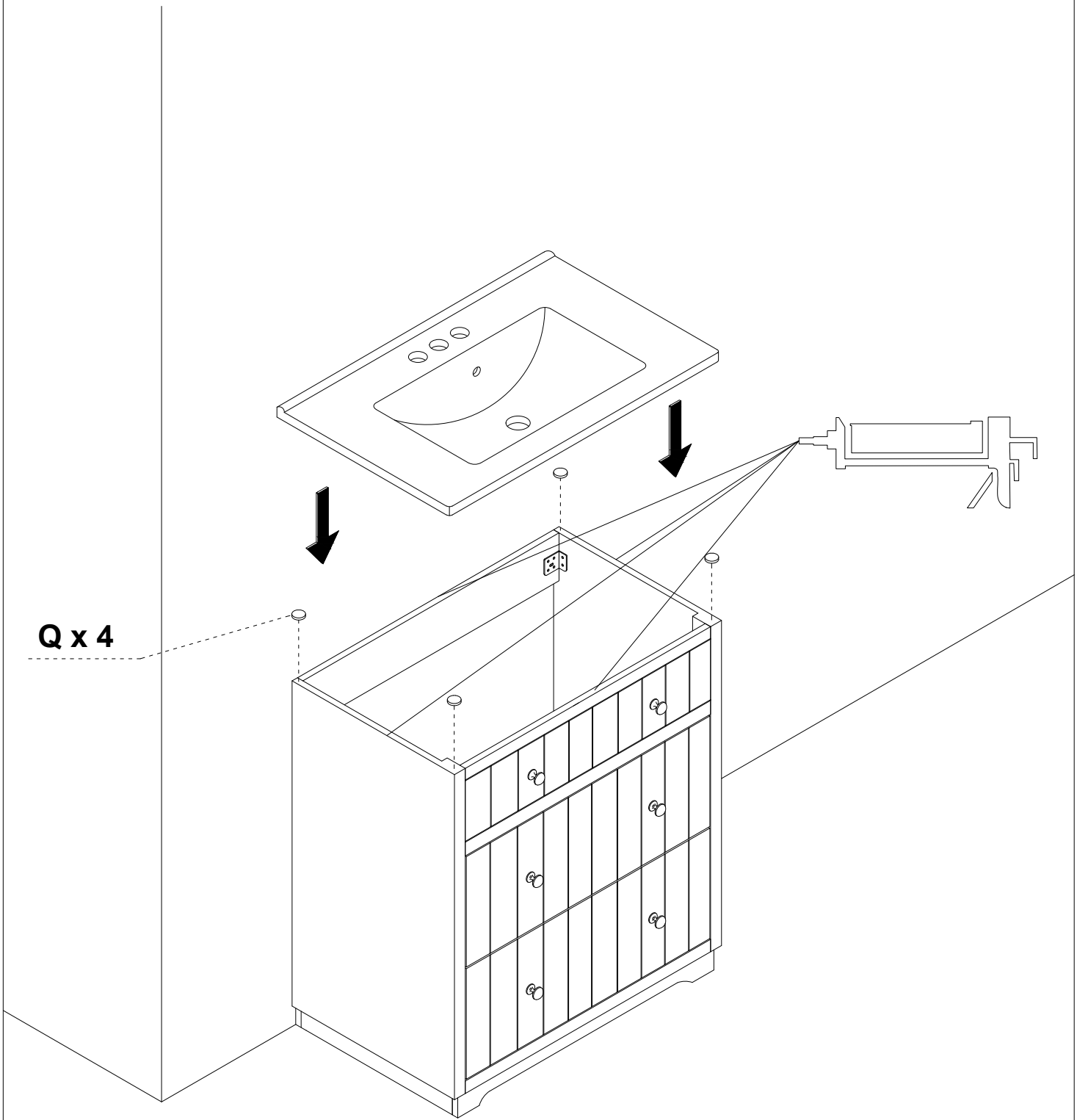
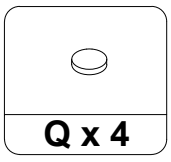




## Step 18



# Step 19




| Φ20 | Φ6x60mm |
| --- | --- |
| L x 2 | M x 2 |

# Step 20